



**Thompson Architectural  
Metals**

**TM-LOCK METAL ROOFING COMPONENTS**

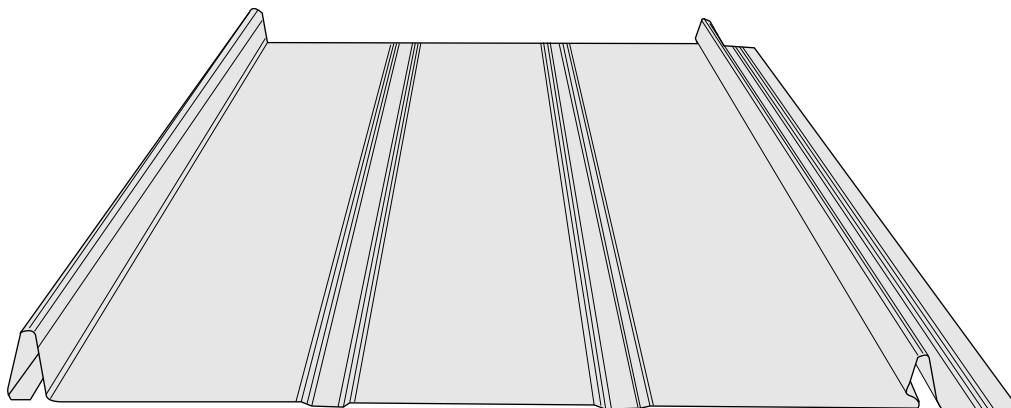
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## **TM-LOCK PANEL ACCESSORY GUIDE**



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Metal Roofing is proud to be  
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# **TM-LOCK**

### **SINGLE SOURCE SERVICE**

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**TM-LOCK PANEL AVAILABLE IN 26 GAUGE PAINTED AND 26 & 29 GAUGE ACRYLIC GALVALUME**

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Premium Colors: Dark Bronze • Copper Penny • Patina Green

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## TM-LOCK Metal Roofing Specifications

### APPLICATIONS

- Residential
- Agricultural
- Architectural
- Light Commercial/Industrial
- Retrofit over existing roof
- Garages, Porches, Gazebos, Etc...

### FINISHES

- 40 Year SMP Paint Finish Warranty. Galvalume® ASTM-A792
- Acrylic Coated Galvalume® ASTM-A792

### COLORS

- Thompson White • Black • Grey • Beige • Marine Green • Lightstone • Country Red  
Brown • Island Blue • Forest Green • Bone White •  
**Premium Colors:** Dark Bronze • Copper Penny • Patina Green

### AVAILABILITY

- 24, 26 Painted or Acrylic Coated • 29 Gauge Acrylic Coated Grade 50
- Lengths are 4'0" Minimum 48' Maximum
- Widths available in 16" Panels (12" available on special request)
- Striations are optional

### SLOPE

- Minimum slope requirement is 2½"/12" pitch. Slopes less than 2½"/12" pitch must have factory applied mastic and pre-approved by Thompson Architectural Metals.

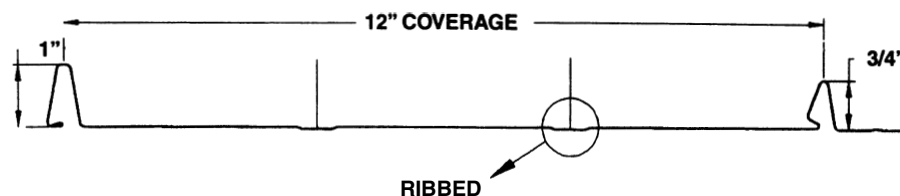
### FLASHING

- All flashing are to be produced in 26 Gauge material unless otherwise specified.  
NOTE: 24 or 29 gauge flashing may be ordered as a special or custom flashing.

### SUBSTRATE

- TM-Lock panel is to be installed over solid decking.

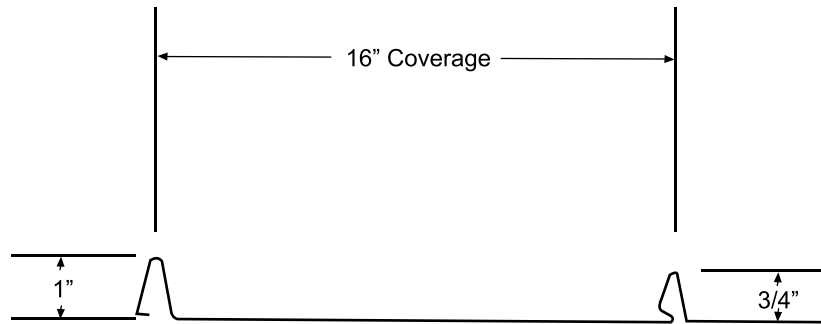
**TM-LOCK**



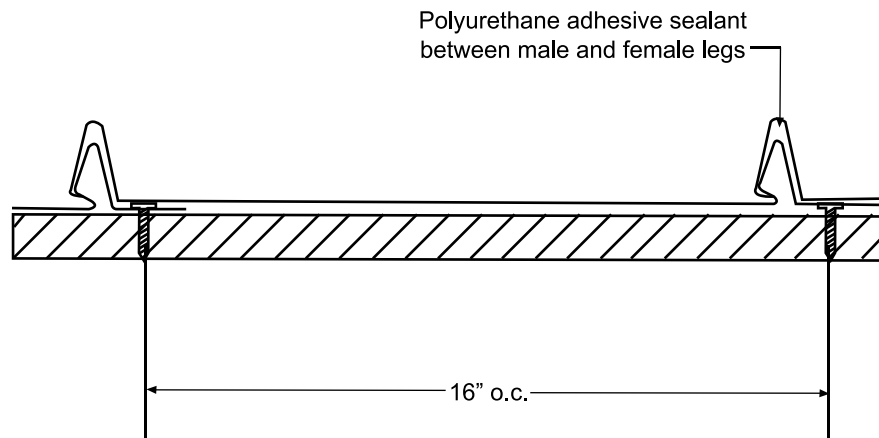
# Installation Method

(FL3539.4)

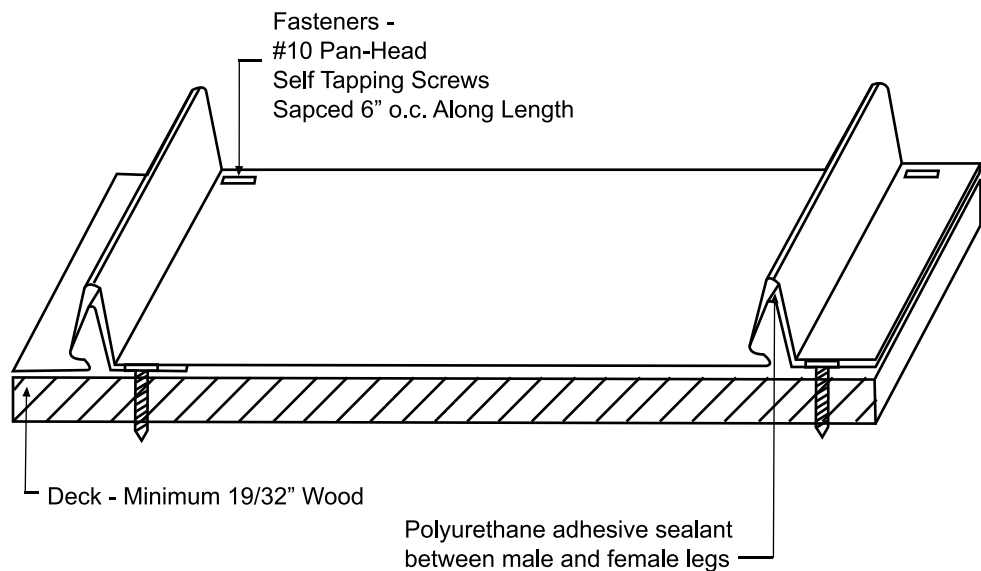
Panel Profile



Assembly Profile



Assembly Isometric View



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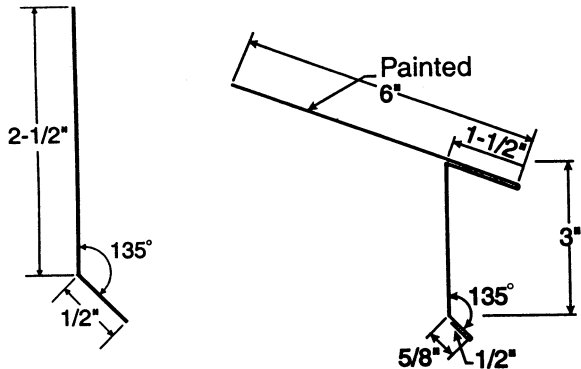
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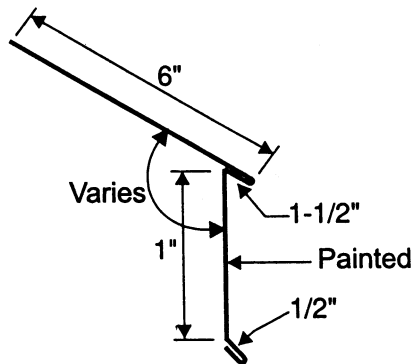
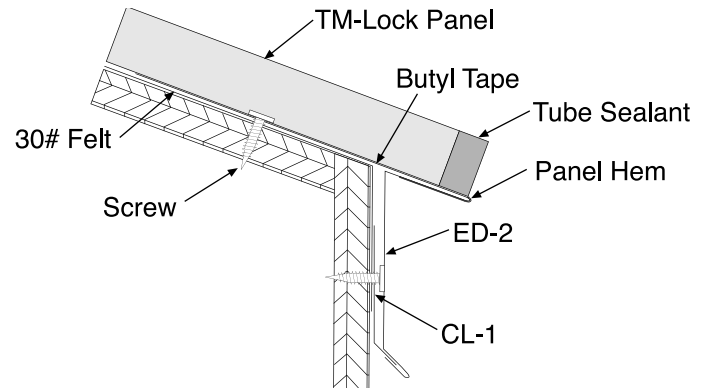
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**CLEAT (CL-1)**

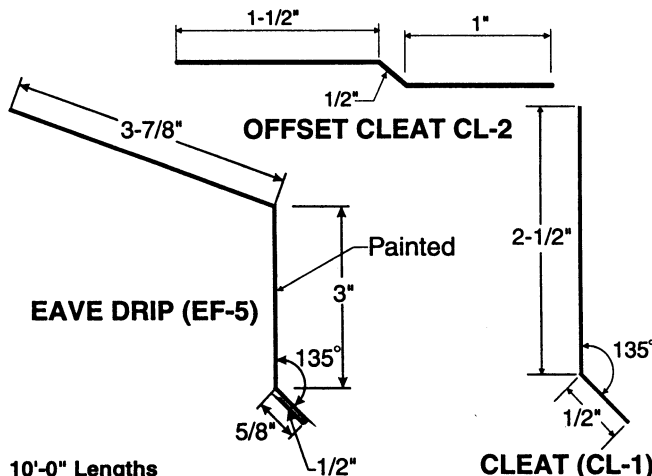
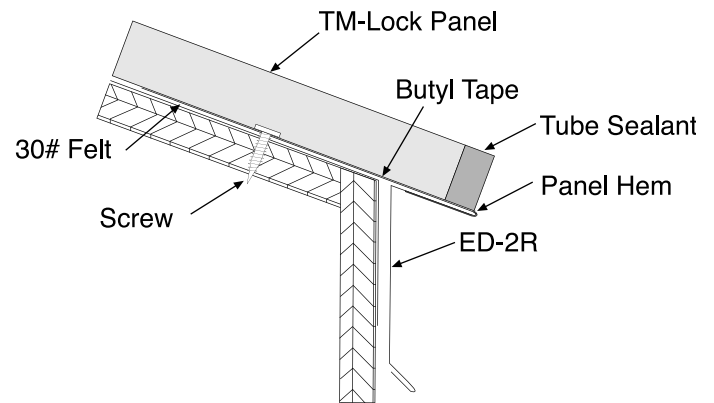
10'-0" Lengths

**EXTENDED EAVE (ED-2)**



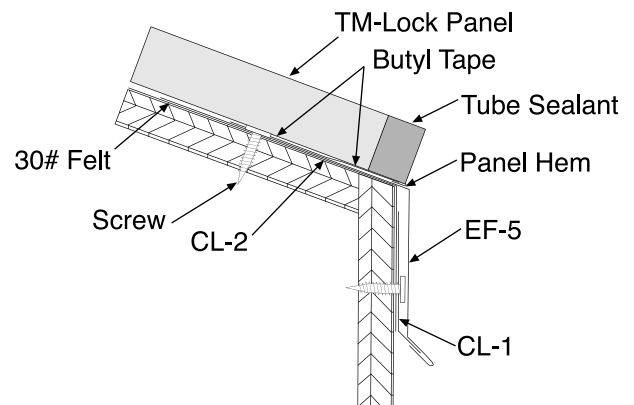
10'-0" Lengths

**EXTENDED EAVE (ED-2R)**



10'-0" Lengths

**CLEAT (CL-1)**



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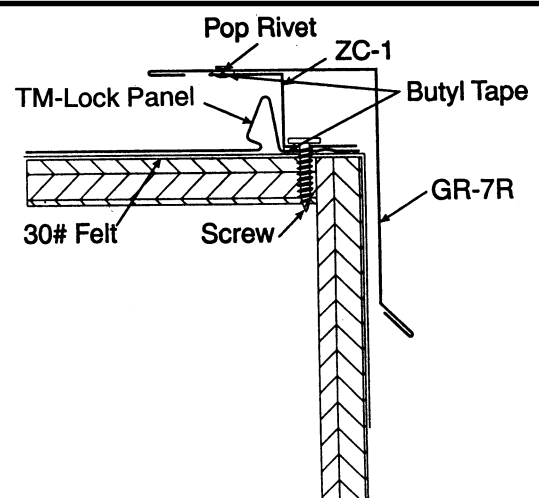
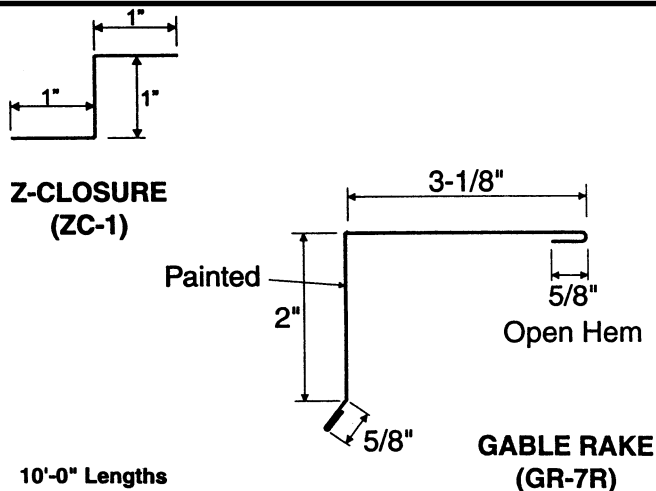
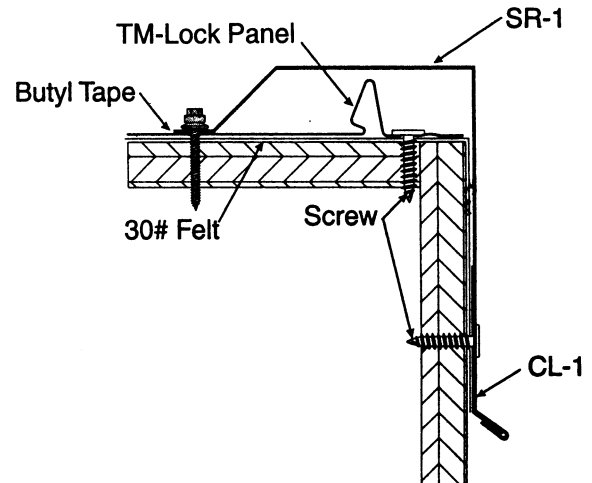
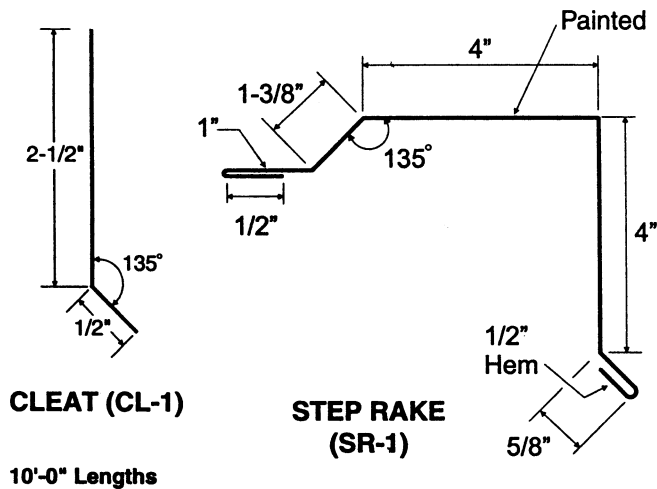
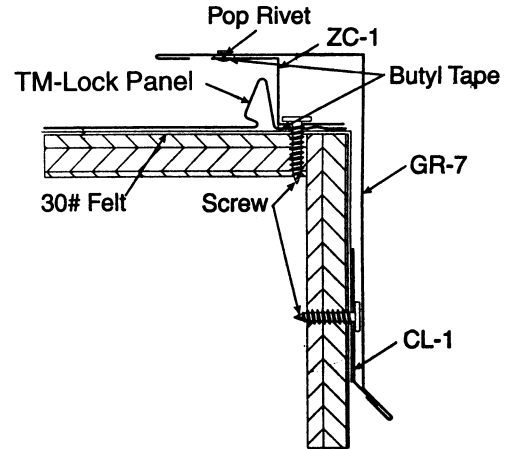
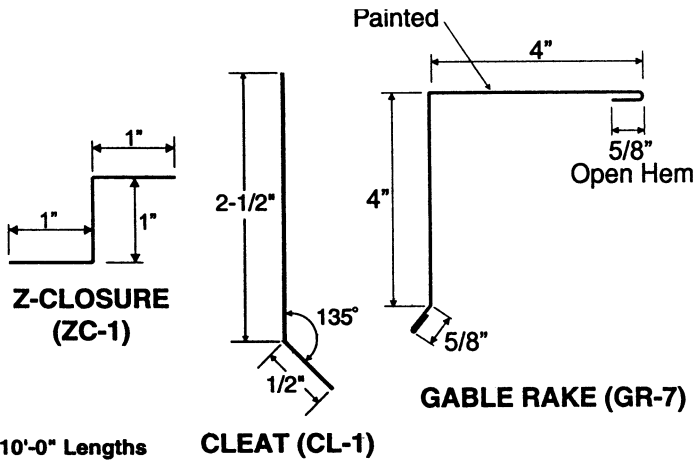
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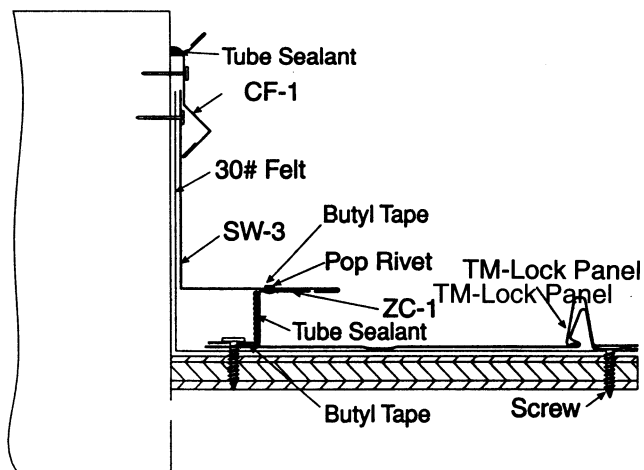
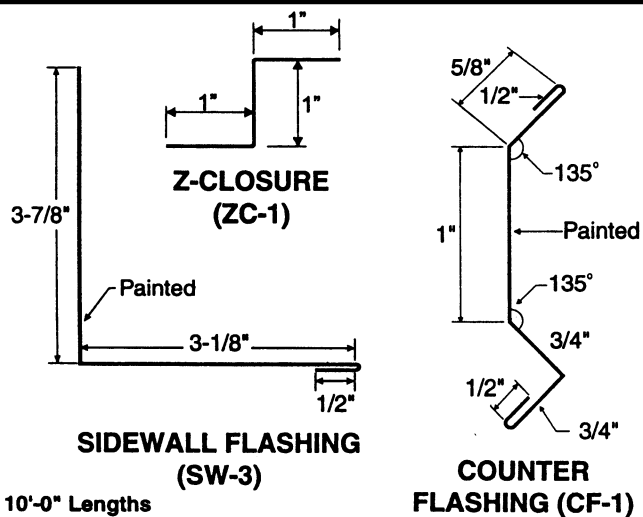
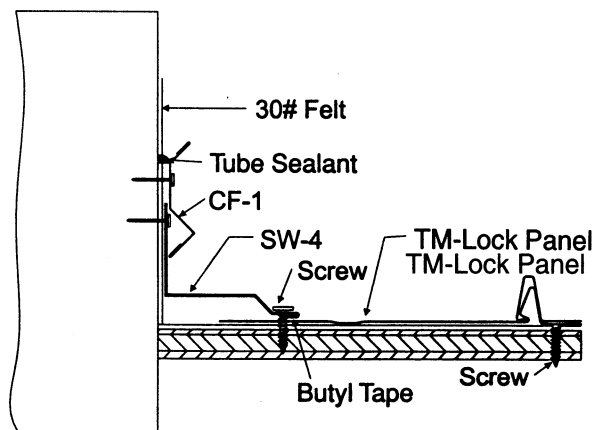
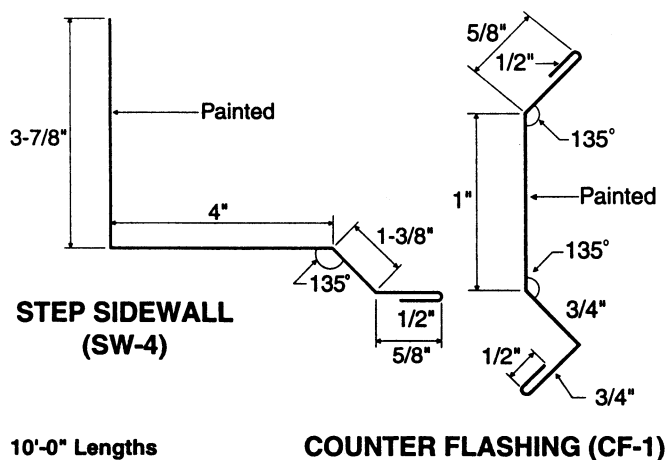
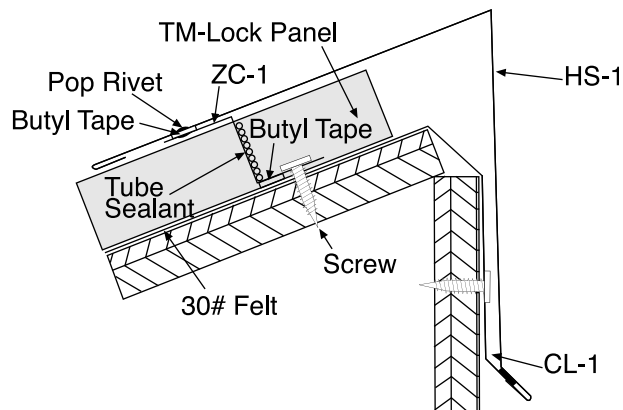
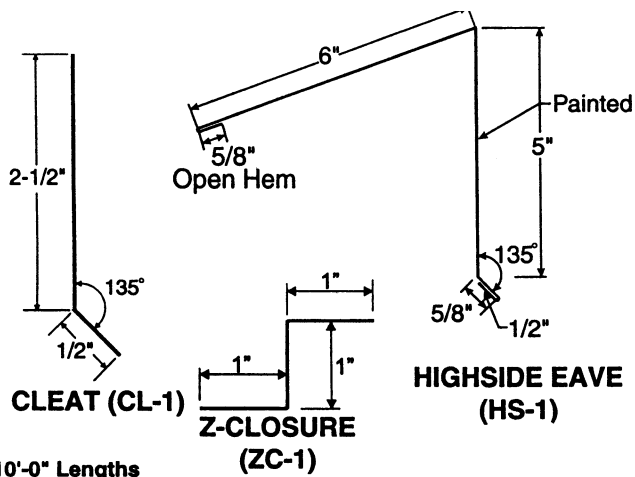
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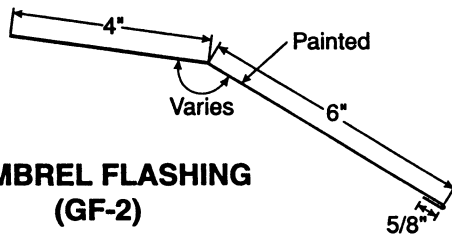
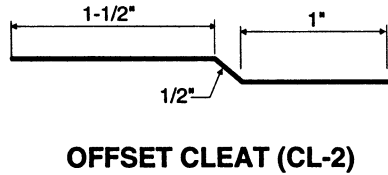
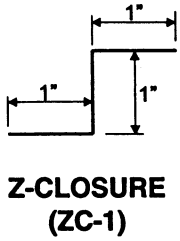


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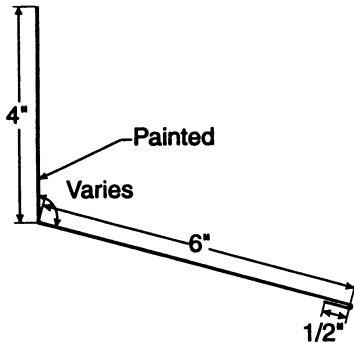
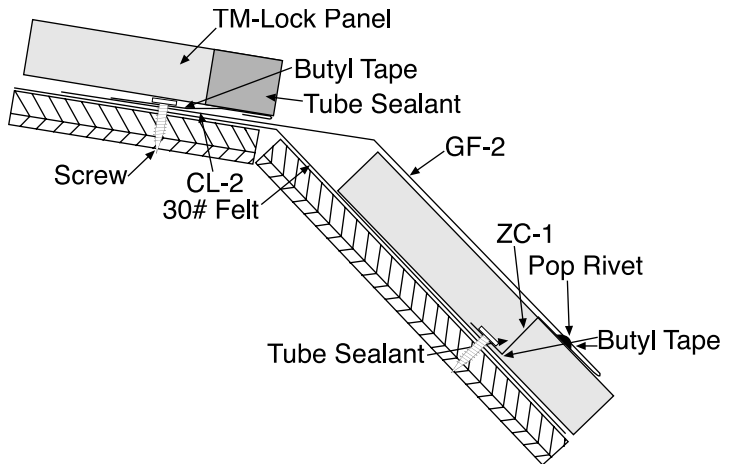
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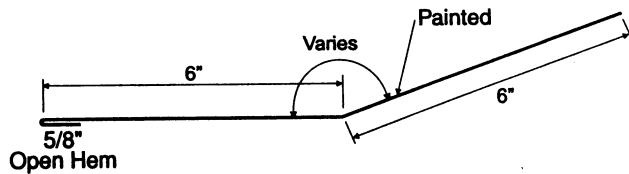
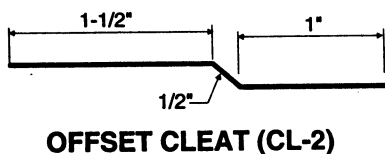
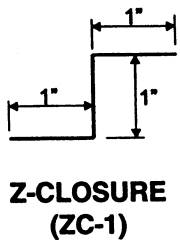
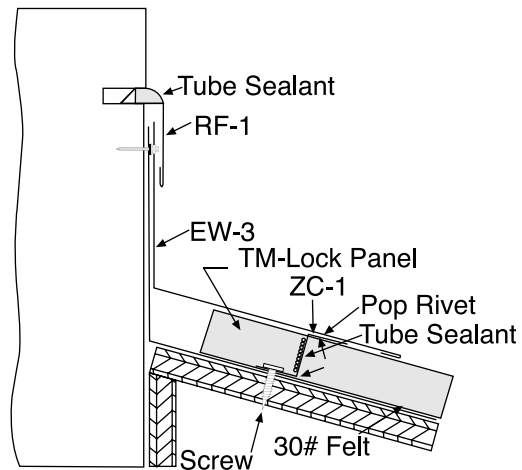
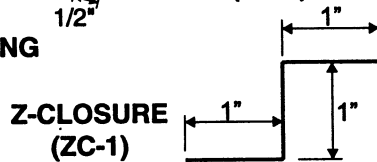
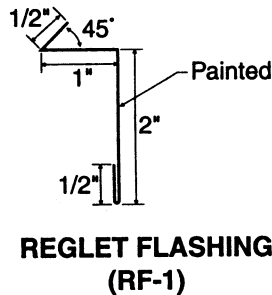
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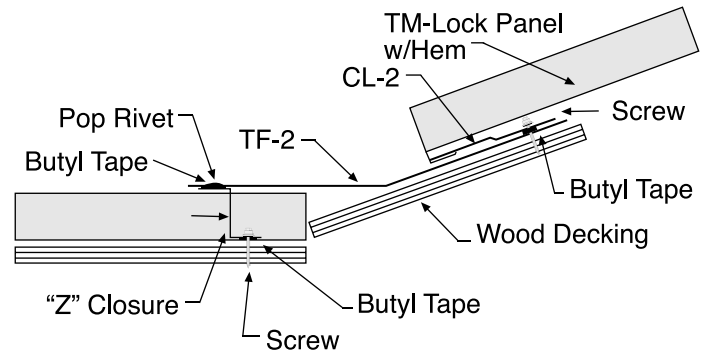
10'-0" Lengths



10'-0" Lengths



10'-0" Lengths



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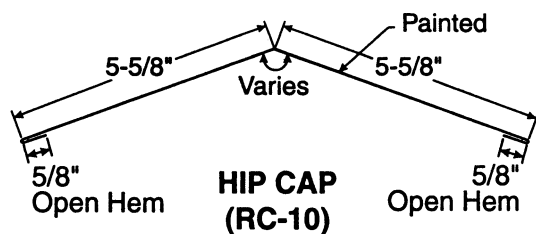




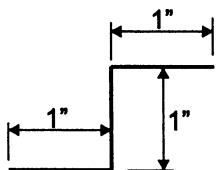
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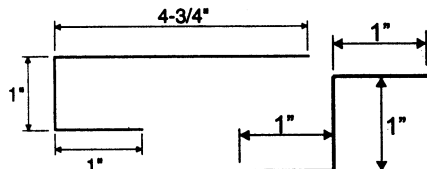
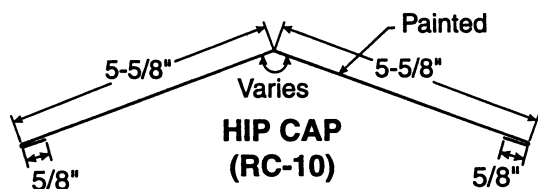
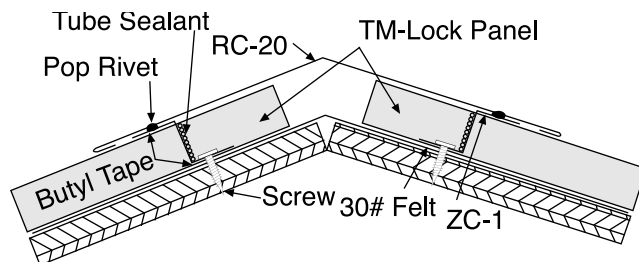
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**Z-CLOSURE (ZC-1)**

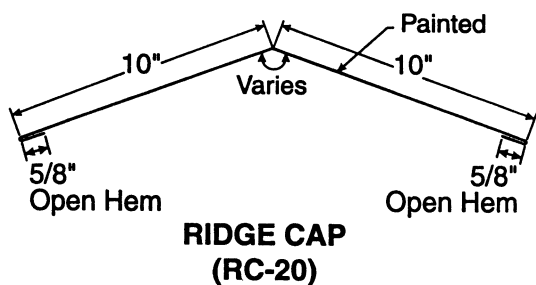
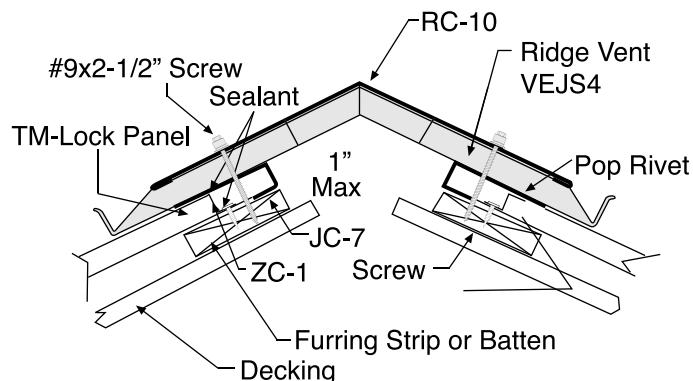


Length 10'-0"

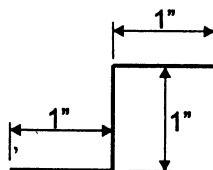


**J-CHANNEL (JC-7)**

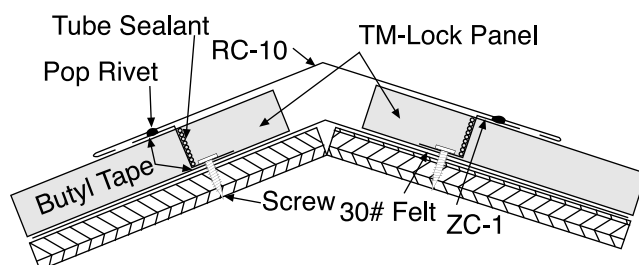
**Z-CLOSURE (ZC-1)**



**Z-CLOSURE (ZC-1)**



Length 10'-0"



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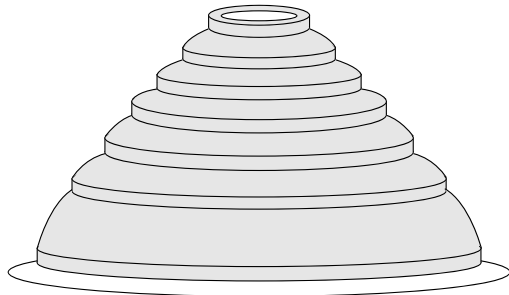
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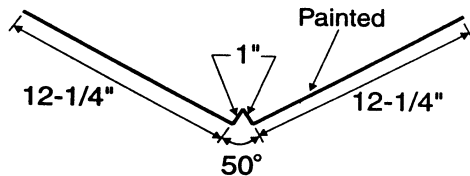
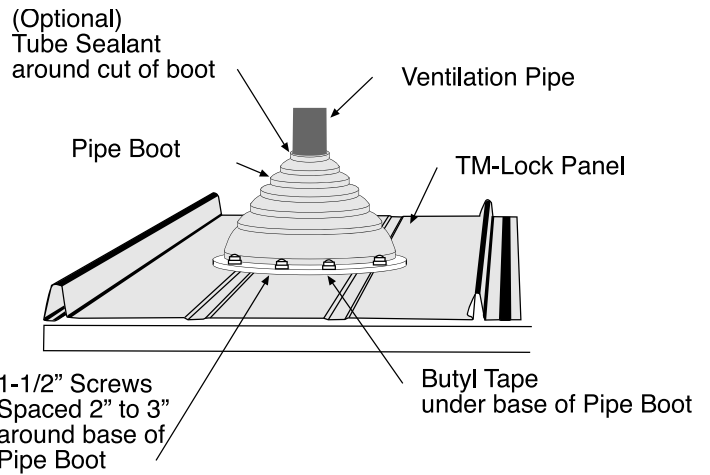
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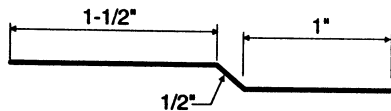


**PIPE BOOT**

- #2 1-3/4" TO 3-1/4"
- #3 1/4" TO 4"
- #4 3" TO 6"

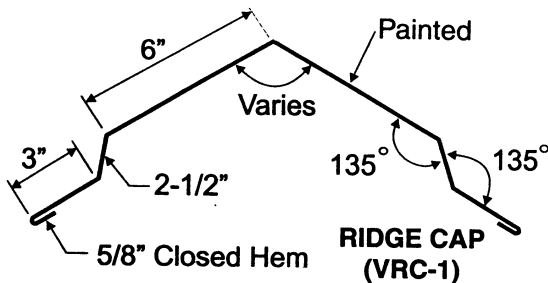
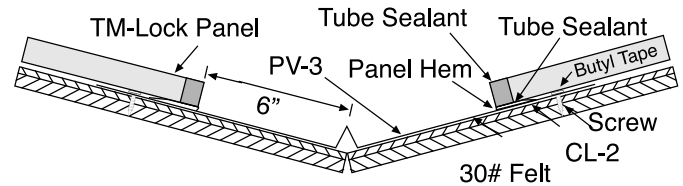


**PREFORMED VALLEY (PV-3)**



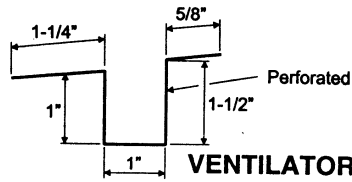
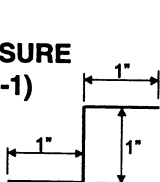
**OFFSET CLEAT CL-2**

Length 10'-0"



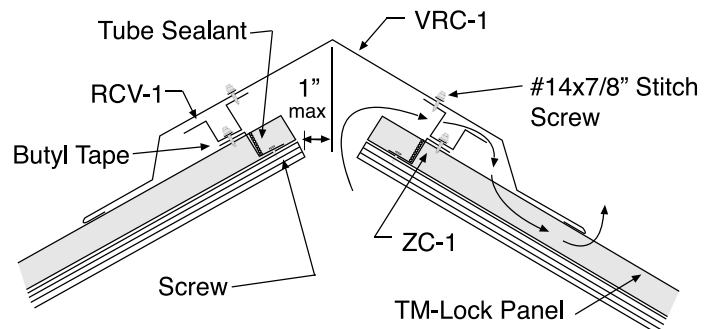
**RIDGE CAP (VRC-1)**

**Z-CLOSURE (ZC-1)**



**VENTILATOR (RCV-1)**

Length 10'-0"



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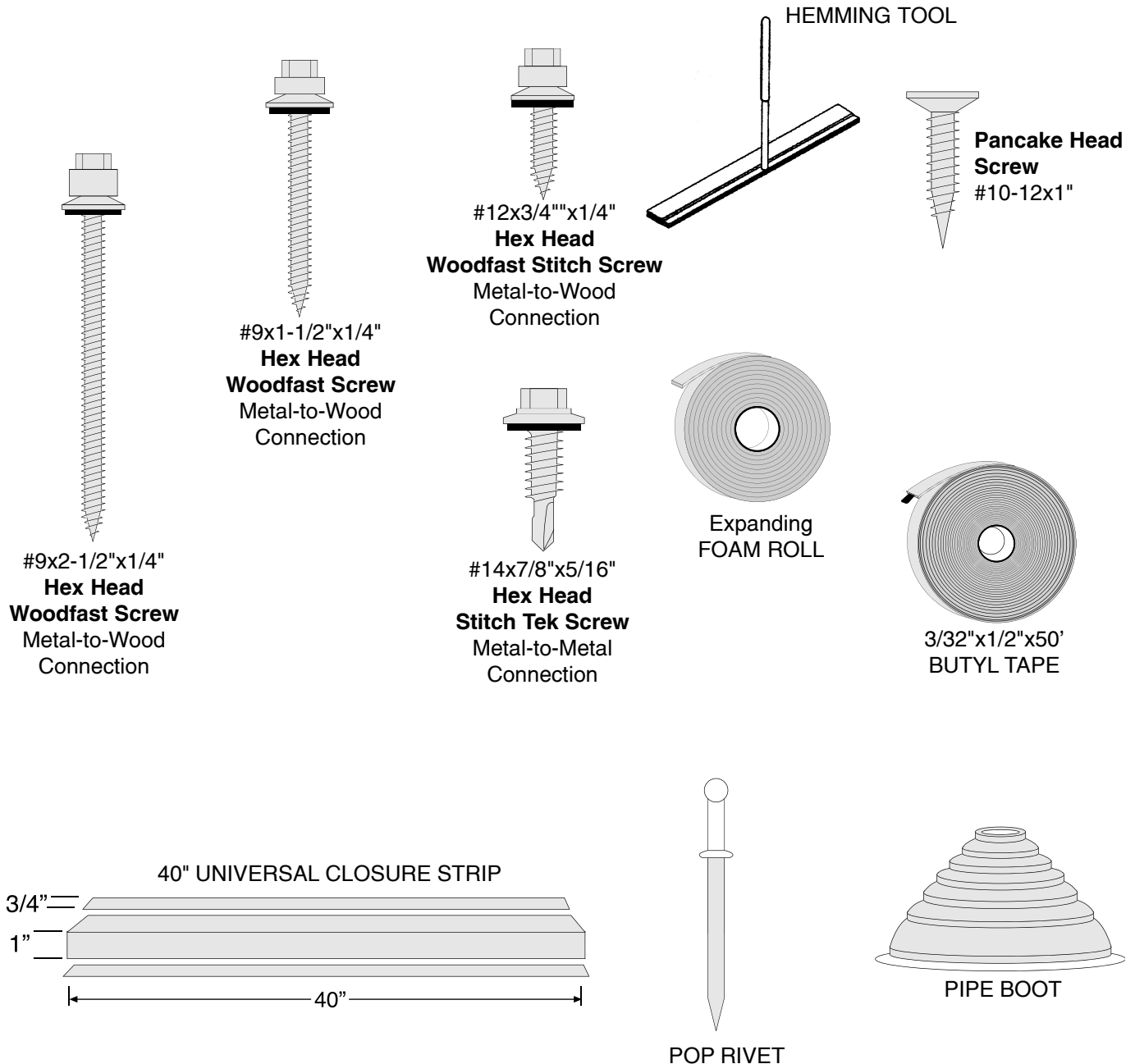


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## TM-LOCK PANEL ACCESSORIES



**NOTICE:** Building Code requirements for metal roofing applications vary per county and project. Please contact your local building and zoning department for pertinent information prior to construction.

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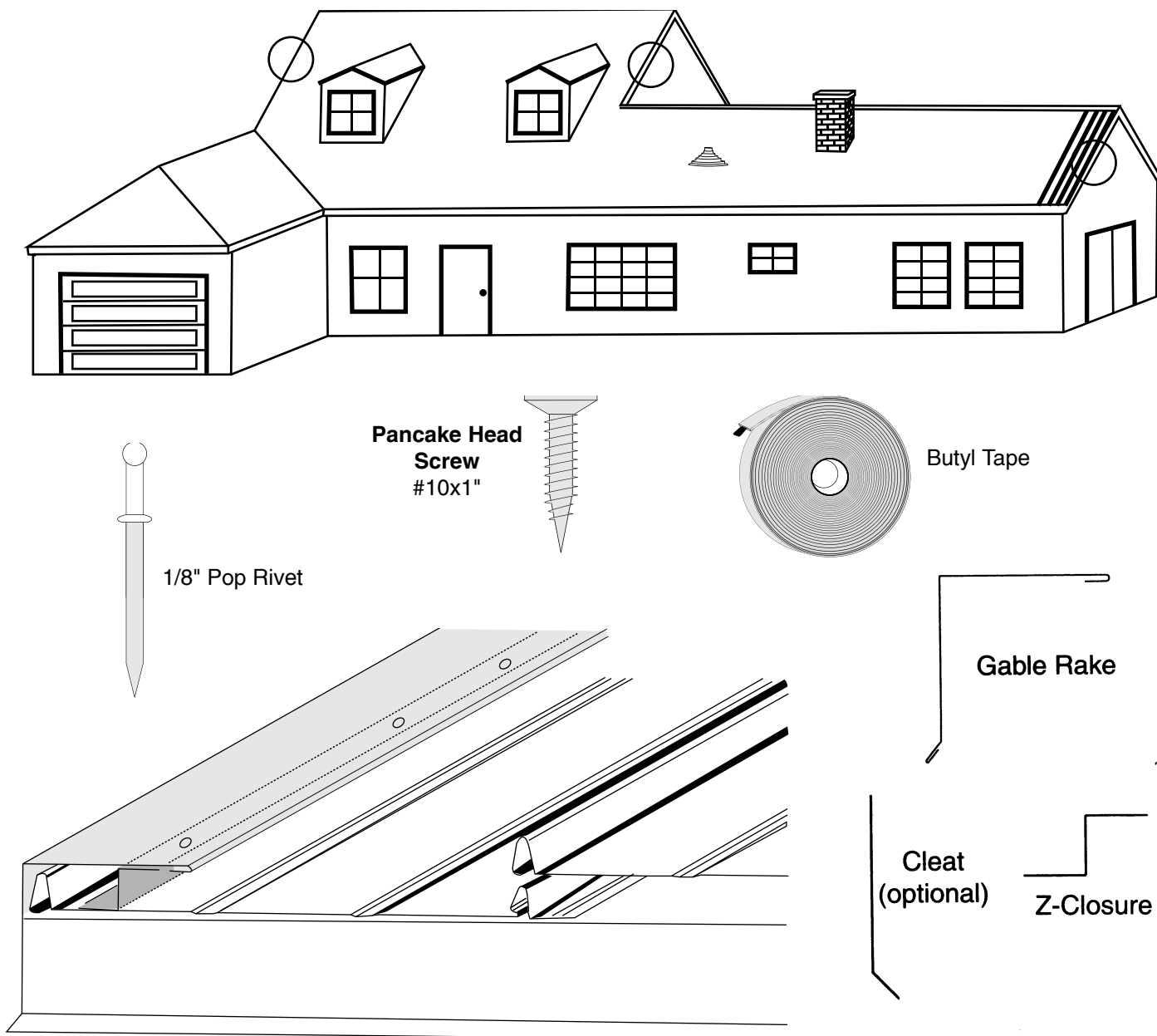
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## Concealed Fastener Rake Detail

After all the panels have been installed, you are ready to install the Z-closure. Place butyl tape under the bottom leg of the Z-closure. Now place the Z-closure 2" from the gable end of the roof and secure it with the #10x1" pancake head woodscrews. This will set the outside of the top leg at 4". You can now install the rake trim. If the rake trim has an open hem, hook it over the Z-closure and secure it with pop rivets. NOTE: Make sure that the rake trim is tight against the gable fascia. Secure all end laps with pop rivets.



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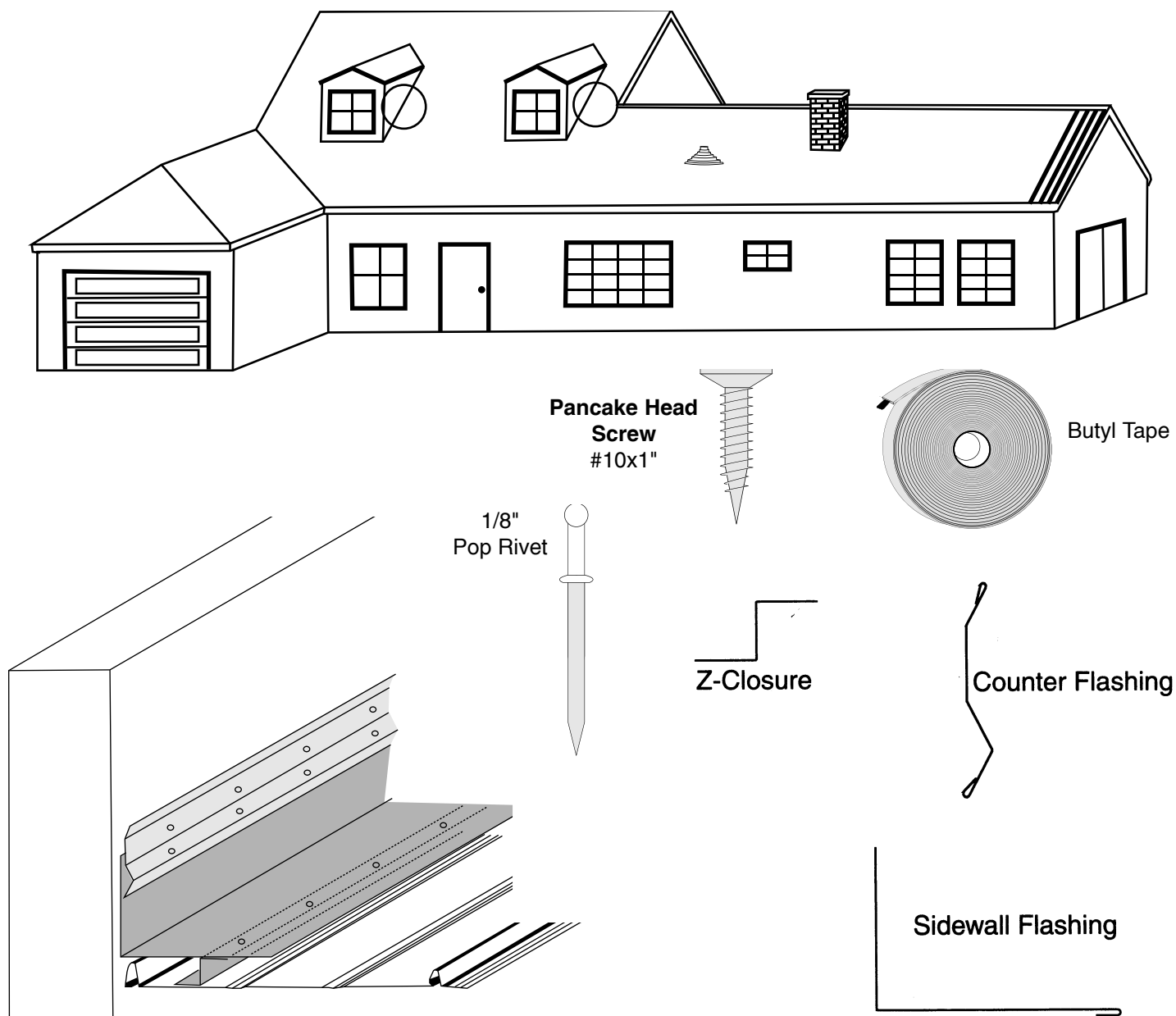
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## Sidewall Counter Flashing Detail

After all the panels have been installed, you are ready to install the Z-closure. Place butyl tape under the bottom leg of the Z-closure. Now place the Z-closure 1-7/8" from the sidewall and secure it with #10x1" pancake head screws. This will set the outside of the top leg at 3". You can now install the sidewall flashing. If the trim has an open hem, hook it over the Z-closure and secure it with pop rivets. Now secure the counter flashing to the top of the sidewall flashing, using the appropriate fastener, and fill the top flange with tube sealant. Secure all end laps with pop rivets.



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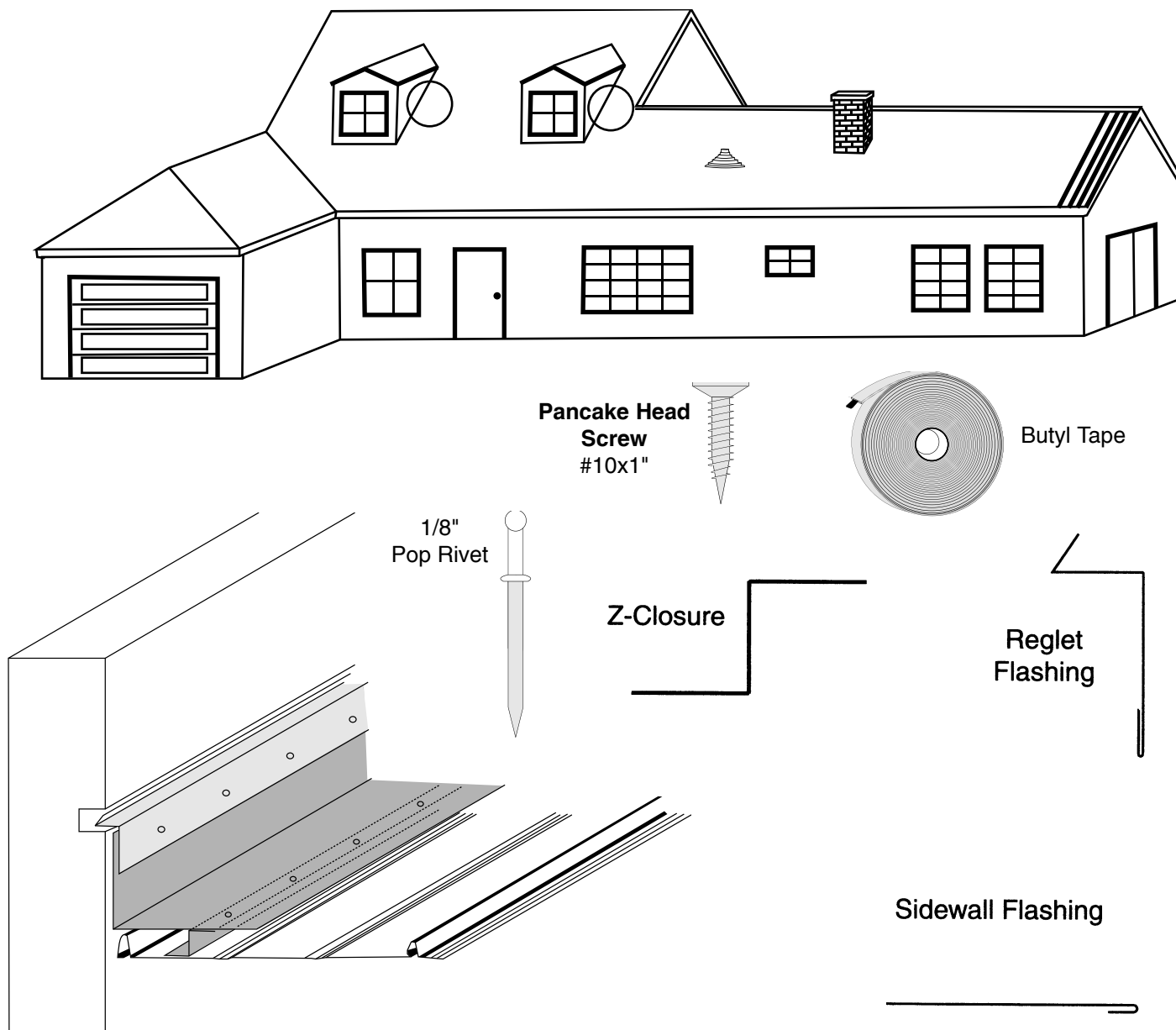
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## Reglet Sidewall Flashing Detail

After all the panels have been installed, you are ready to install the Z-closure. Place butyl tape under the bottom leg of the Z-closure. Now place the Z-closure 1-7/8" from the sidewall and secure it with the #10x1" pancake head woodscrews. This will set the outside of the top leg at 3". You can now install the sidewall flashing. If the trim has an open hem, hook it over the Z-closure and secure it with pop rivets. Now secure the reglet flashing to the top of the sidewall flashing, using the appropriate fastener, and fill the top flange with tube sealant. Secure all end laps with pop rivets.



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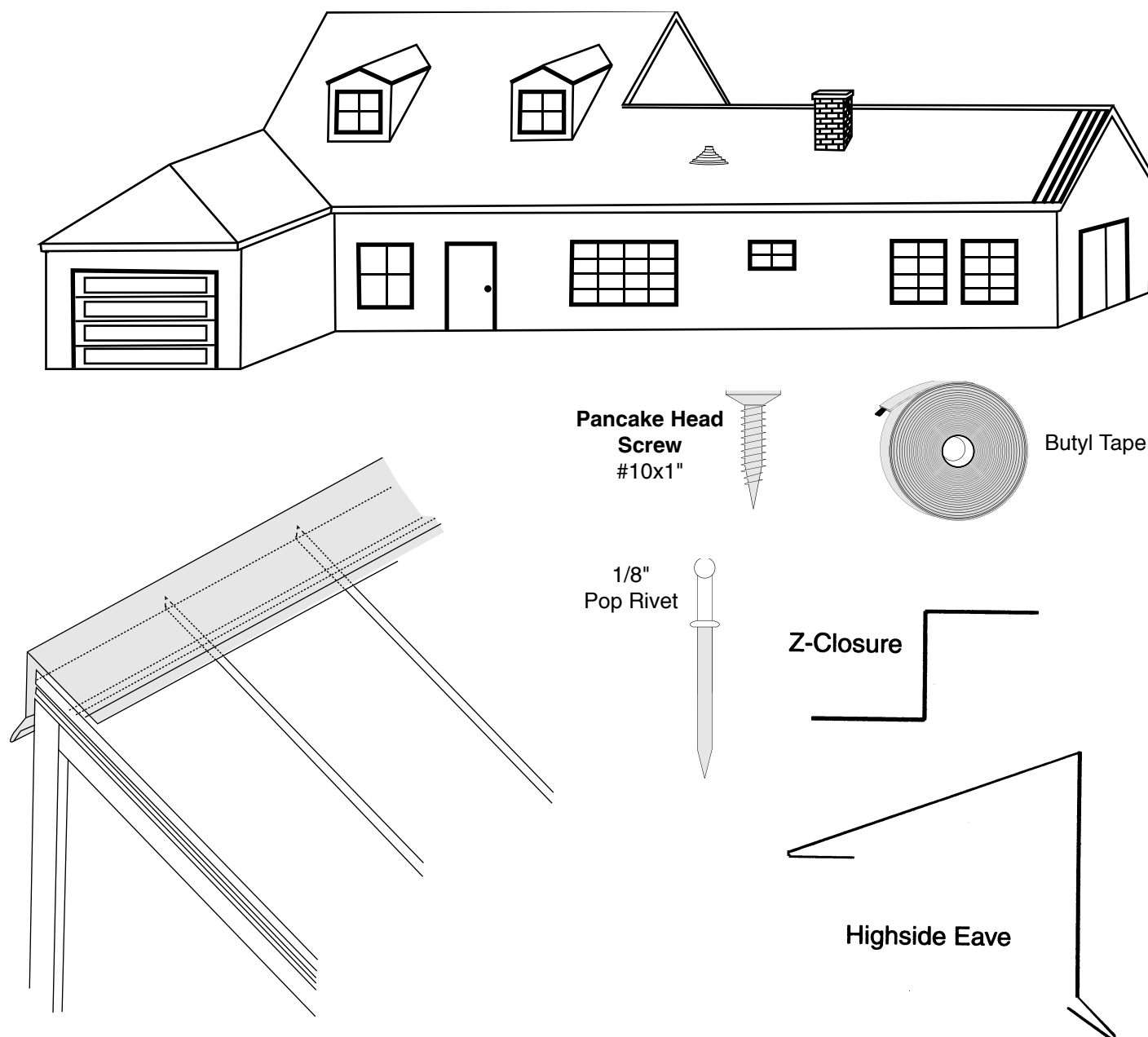
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## Highside Eave Detail

After all the panels have been installed, you are ready to install the Z-closure. Place butyl tape under the bottom leg of the Z-closure and secure it 4" from the top of the roof edge with #10x1" pancake head woodscrews. This will set the outside of the top leg at 6". Now take the highside eave trim and hook the open hem on the Z-closure and secure it using pop rivets. NOTE: Make sure the highside eave trim is tight against the fascia.



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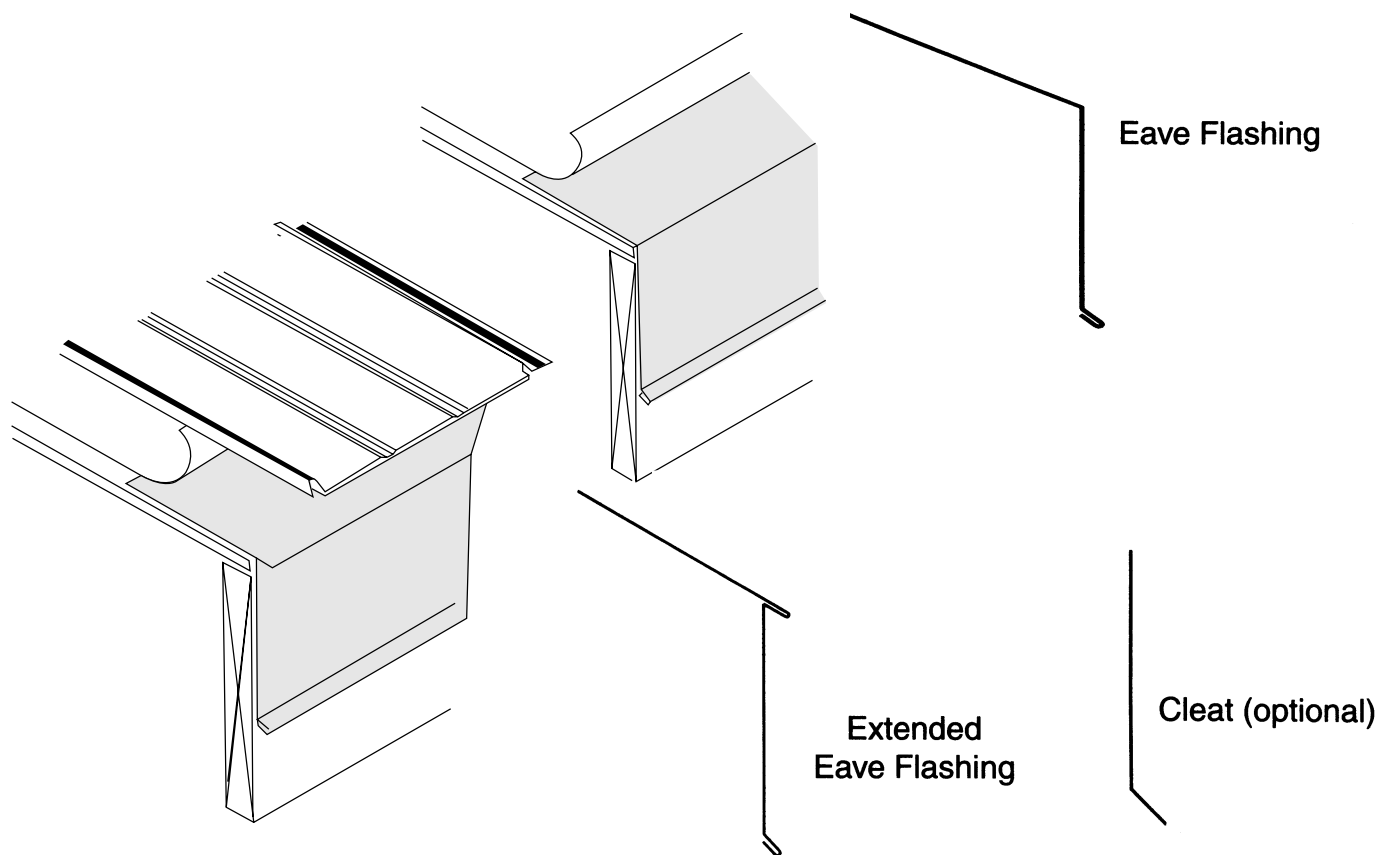
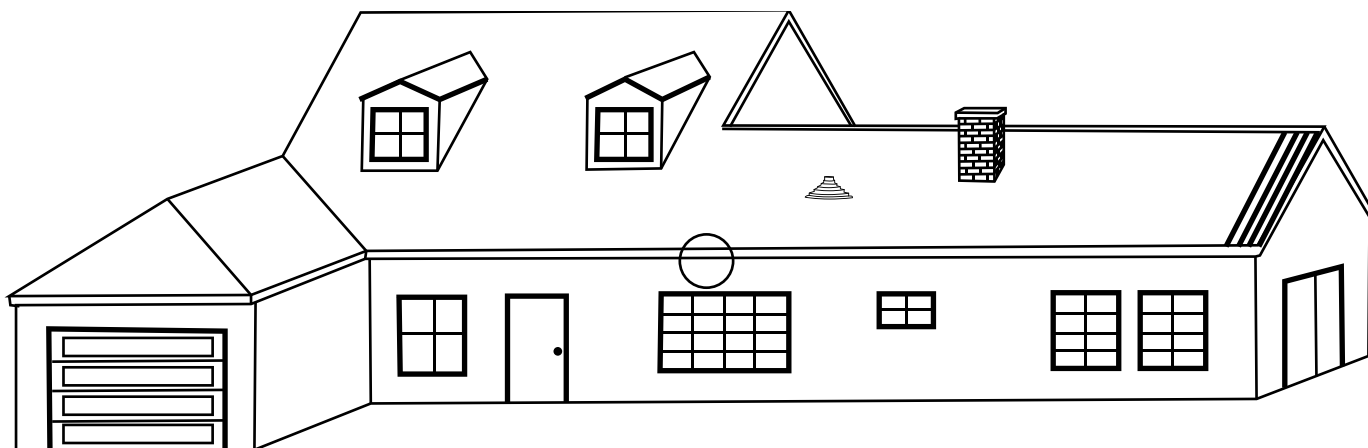
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## Eave Detail

Once the roof has been dried in with approved underlayment, you can install the eave flashing. Nail in place with approved fasteners.



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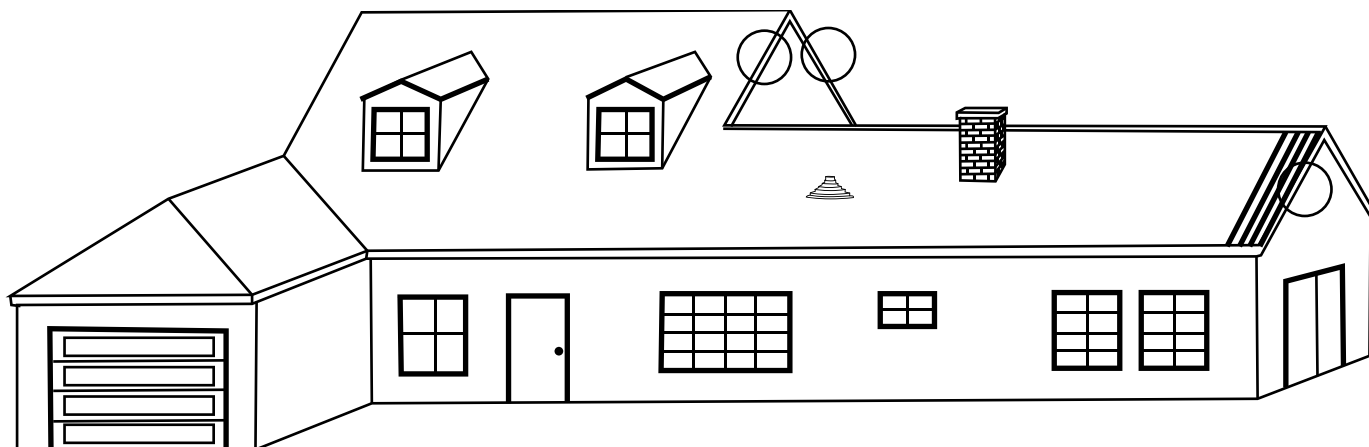
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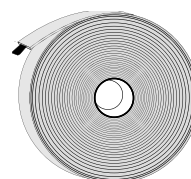
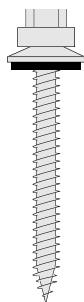
## Gable Step Rake Detail

After all the panels have been installed, you are now ready to install the gable step rake. Place butyl tape under the bottom leg of the gable step rake. Now place the gable step rake firmly against the gable fascia and secure it with #9x1-1/2" woodfast screws. Secure all end laps using pop rivets.

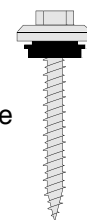


1/8"  
Pop Rivet

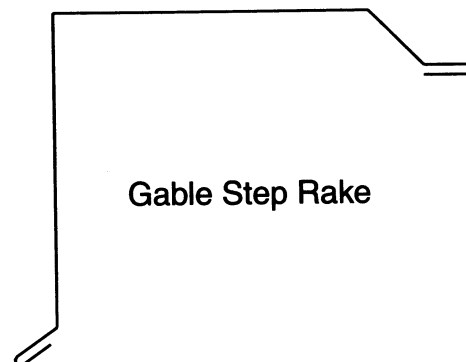
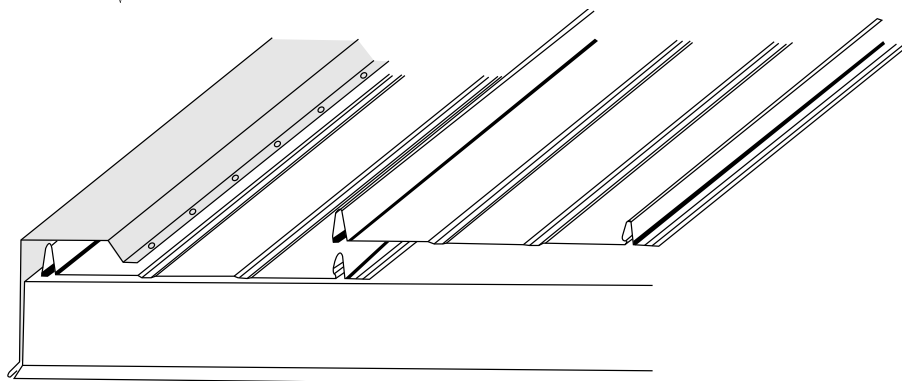
#9x1-1/2"  
Metal-to-Wood  
Screw



Butyl Tape



Ultimate  
Screw



Gable Step Rake

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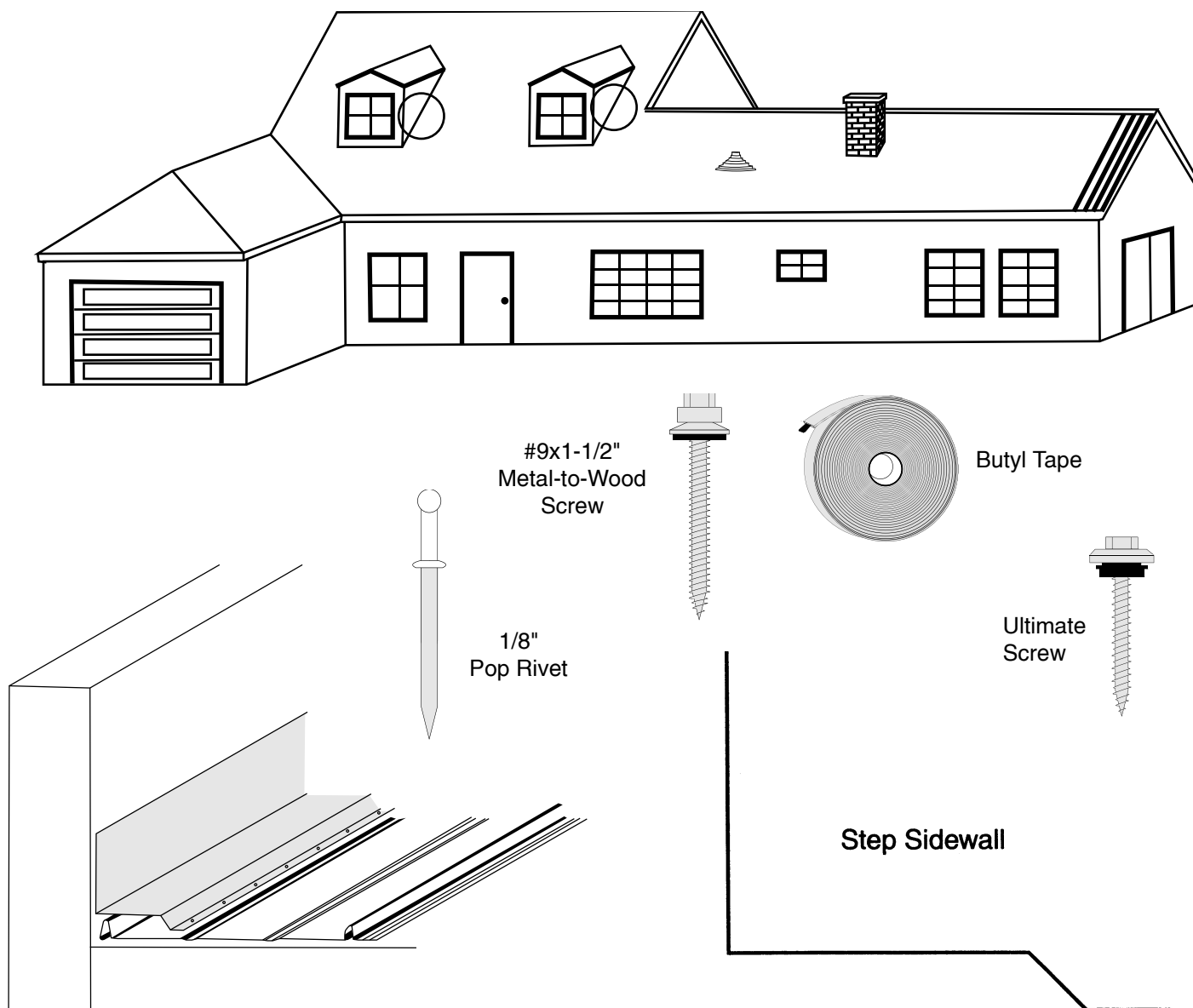
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## Step Sidewall Flashing Detail

After all the panels have been installed, you are ready to install the step sidewall flashing. Place butyl tape under the bottom leg of the step sidewall flashing. Now place the step sidewall flashing securely against the sidewall or place it under the siding. If that is not possible, you can use a counter or reglet flashing to terminate the top of the sidewall flashing. Now you need to secure the sidewall flashing to the roof with #9x1-1/2" woodfast screws. Secure all end laps with pop rivets. NOTE: See page 13 and 14 for reglet or counter flashing details.



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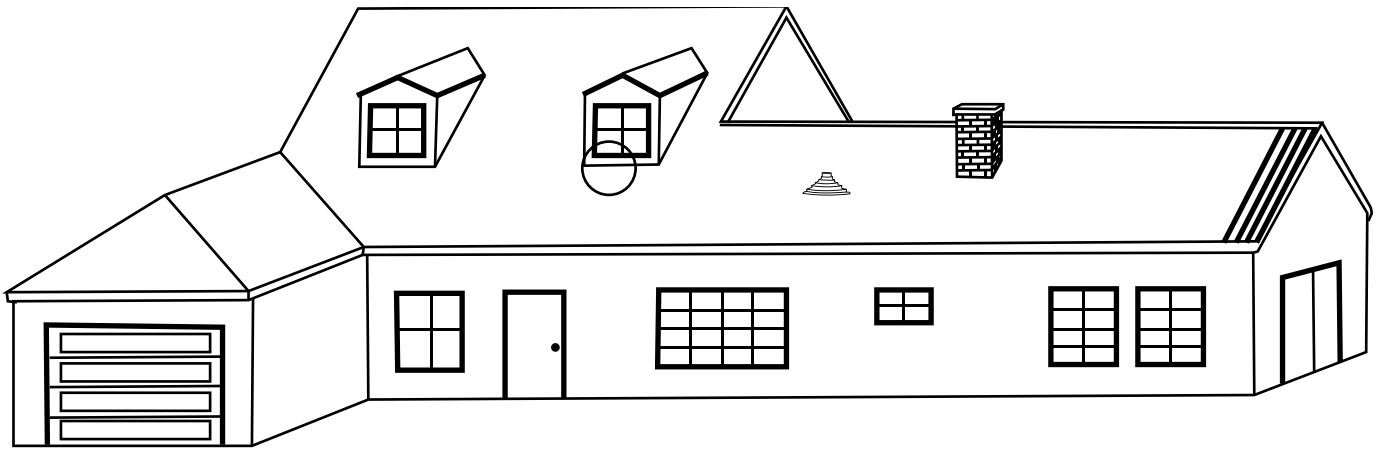
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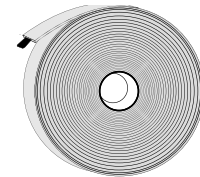
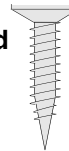
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## Endwall Flashing Detail

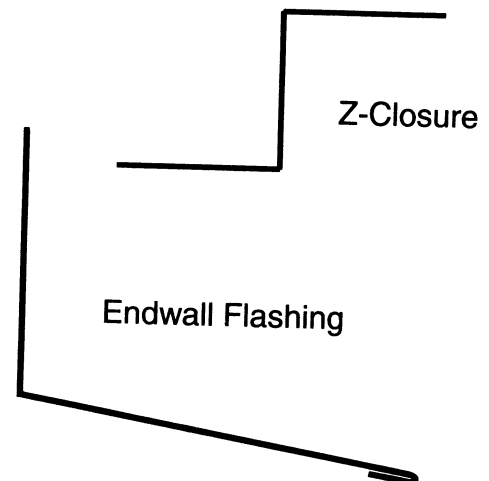
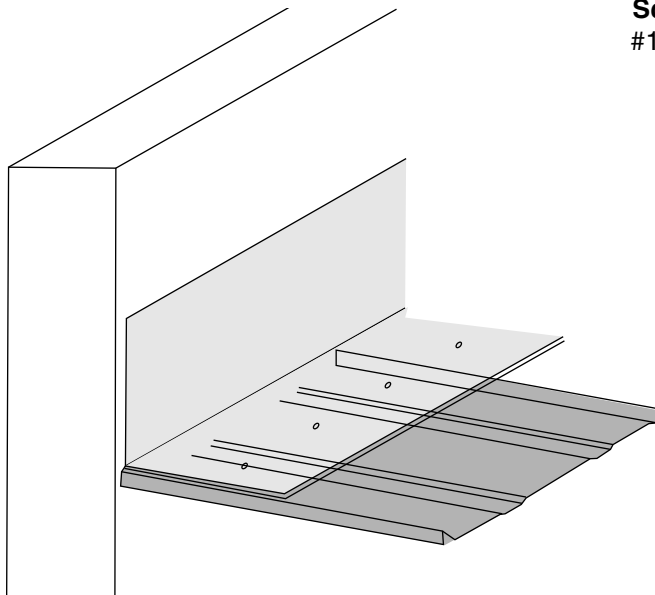
After all of the roofing panels have been installed you can now install the endwall flashing. Start by notching or cutting the Z-closure. Then place butyl tape on the top and bottom and secure it with the bottom leg 2-1/2" to 3" from the wall using #10x1" pancake head woodscrews. Then seal the sides of the Z-closure with tube sealant. Place endwall flashing firmly against the wall and fasten it to the Z-closure using pop rivets or stitch screws. NOTE: For termination of the top of the endwall flashing see pages 13 and 14.



**Pancake Head  
Screw  
#10x1"**



**Butyl Tape**



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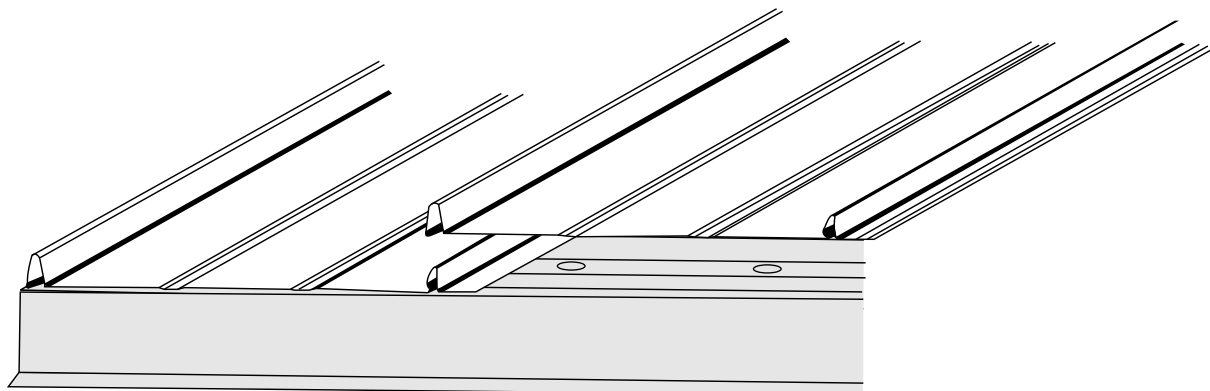
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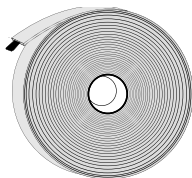
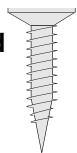
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## Concealed Fastener Panel Edge Detail

After all of the eave drip has been installed, you can install the offset cleat. Place one row of butyl tape to the top side of the eave drip 1-1/2" back from the outside edge of the eave drip. Place a second row 1/2" behind the first. Now place the offset cleat, with the raised leg to the outside, flush with the outside edge of the eave drip, setting the back leg in the butyl tape and secure it with #10x1" pancake head woodscrews. Now you are ready to install the panels. Notch the rib of the panel exactly 1" back from the edge of the panel. **DO NOT CUT THE FLAT OF THE PANEL.** Place the hemming tool over the edge of panel firmly against the end of the panel ribs and rotate 180 degrees. Remove the tool and use your hands to complete the bend. Now set the panel over hanging the roof edge about 1-1/2". Push the roof panel up the roof so that the panel hem locks onto the offset cleat. Then secure the panel with #10x1" pancake head woodscrews.



**Pancake Head  
Screw  
#10x1"**



**Butyl Tape**



**Offset Cleat**

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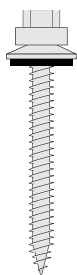
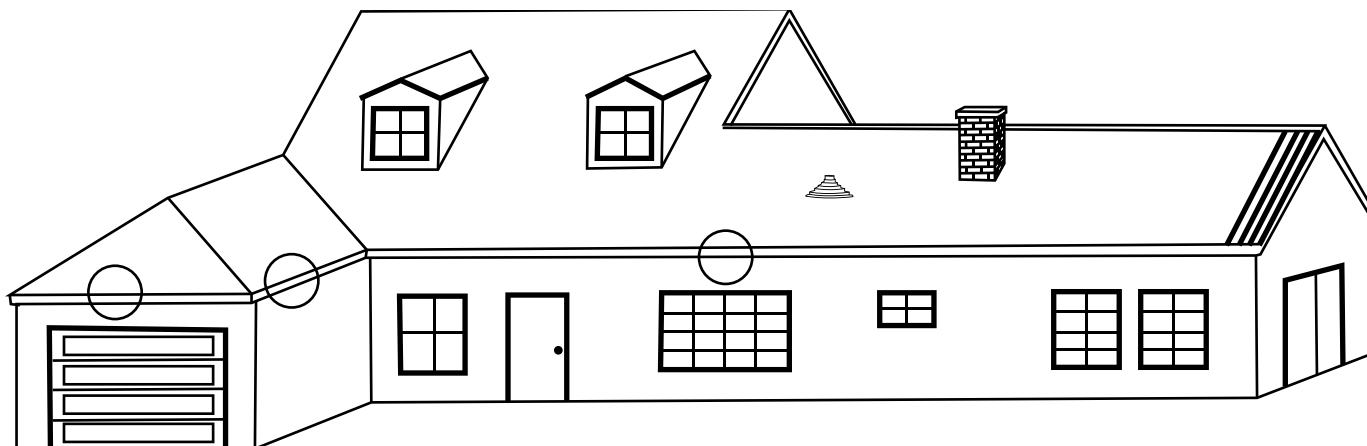
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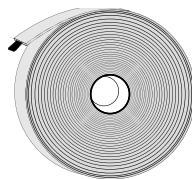
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## Exposed Fastener Edge Detail

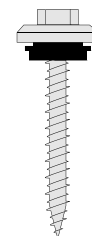
After all the eave drip has been installed you can install the panels. Place two rows of butyl tape on top of the eave drip 1/2" apart. Then set your panels flush with the outer edge of the eave drip and secure with #9x1-1/2" woodfast screws.



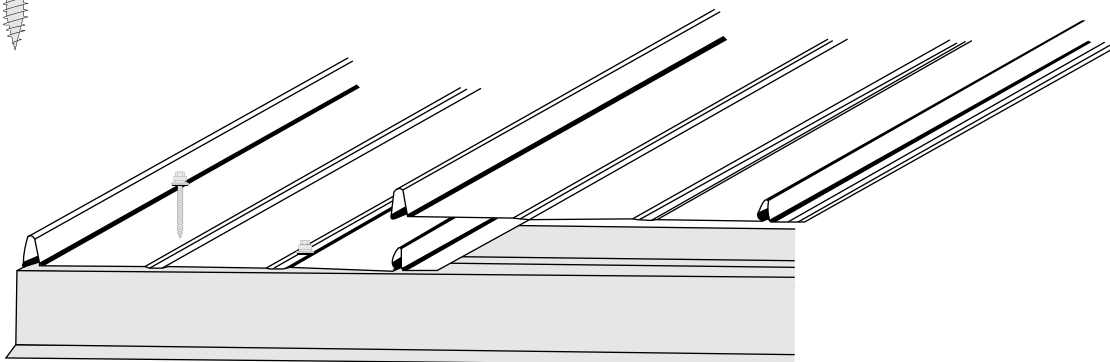
#9x1-1/2"  
Metal-to-Wood  
Screw



Butyl Tape



Ultimate  
Screw



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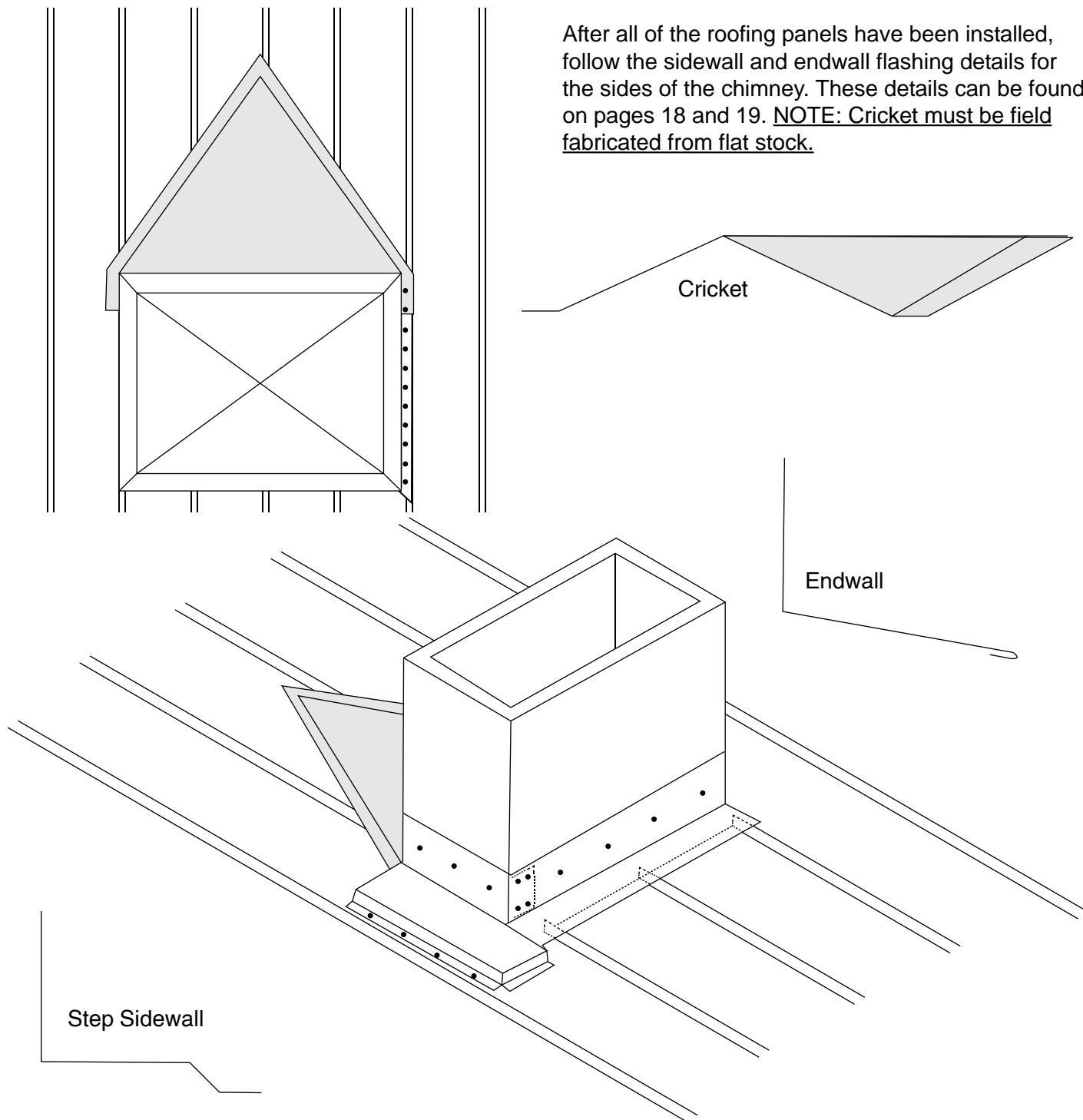
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## Chimney Flashing / Cricket Detail

After all of the roofing panels have been installed, follow the sidewall and endwall flashing details for the sides of the chimney. These details can be found on pages 18 and 19. NOTE: Cricket must be field fabricated from flat stock.



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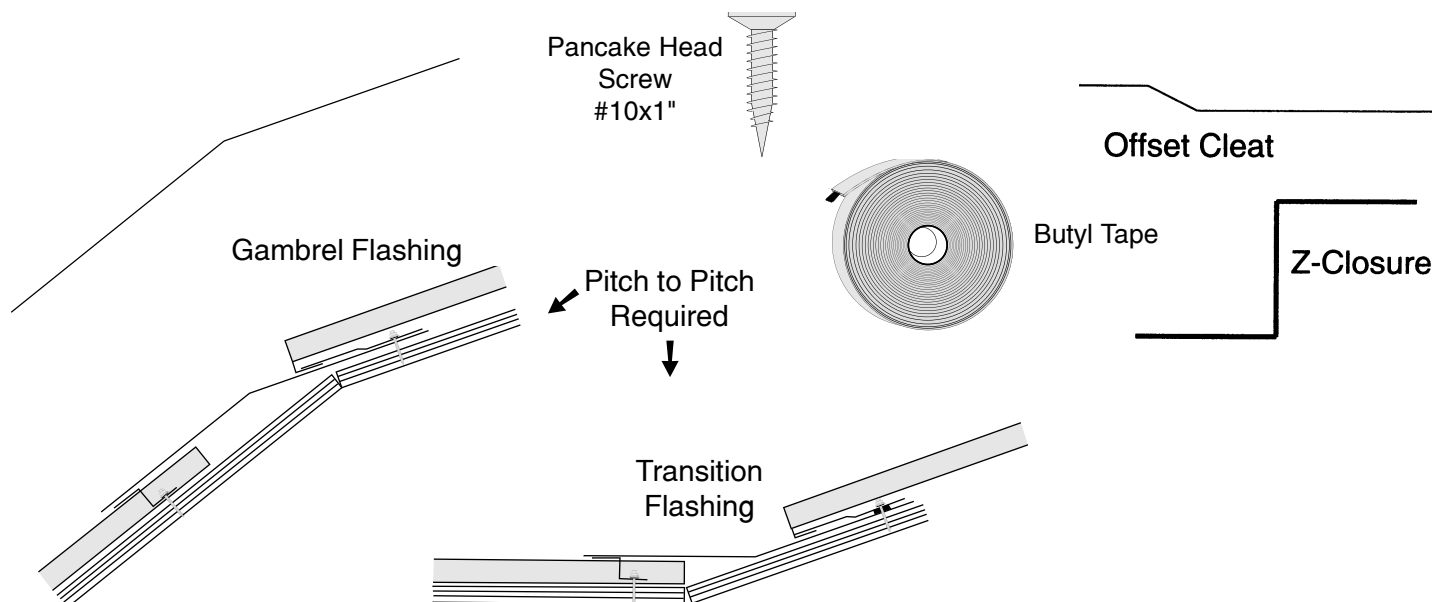
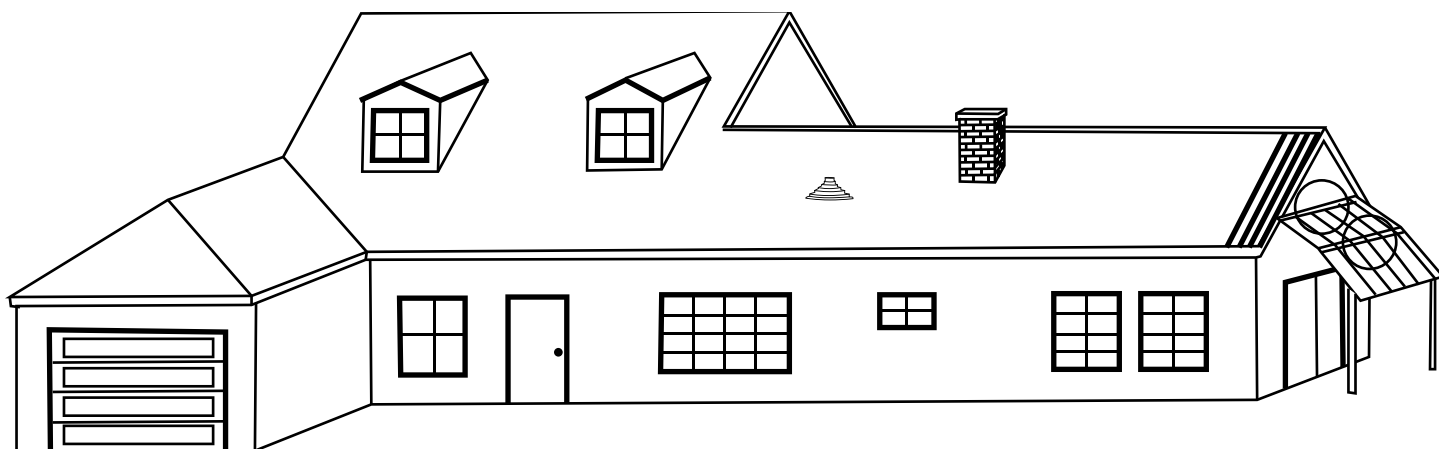
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## Gambrel / Transition Flashings Detail

As you can see, transition and gambrel flashings are installed the same way. The lower panels must be installed first in both cases. Start by cutting or notching the Z-closure. After this has been done, place butyl tape under the lower leg of the Z-closure. NOTE: The placement of the Z-closure is determined by the degree of roof slope. To make sure that the Z-closure is placed properly set the transition or gambrel flashing with the lower leg firmly against the roof panels. Then push the upper leg against the upper roof deck. Then make a mark on the roof at the outside edge of the flashing. This will be the location of the outside leg of the Z-closure. Now you can install the offset cleat. Place two rows of butyl tape under the long leg of the offset cleat and fasten it with the short leg 2" above the break. Then install the upper panels. NOTE: See page 20 or 21.



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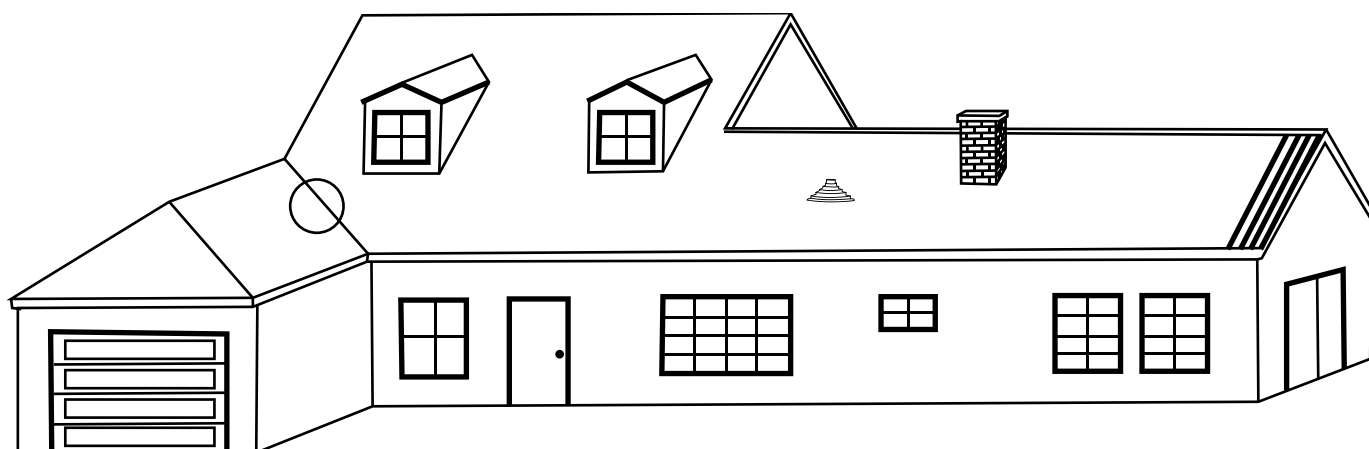
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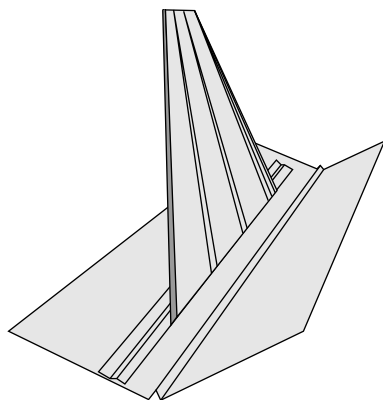
## Valley Flashing Detail

Before any panels are installed, you must first install the valley flashing. There are several ways to go about this. First you need to lay an extra layer of roofing felt in the valley in the same direction as the valley. NOTE: There are other types of under layments for valleys such as peel and stick products that work very well. Once the under layment is in place you can set the valley. It is best to allow the valley to overhang the roof edge about 1/4" to 1/2". Then caulk the under side of the valley and the "V" at the roof edge. This will seal the end of the valley. Use stainless steel roofing nails to secure the valley in place. Now you can install the offset cleat. Place butyl tape under the long leg of the offset cleat. Now secure it on top of the valley with the outer edge of the short leg 6" from the center of the valley with #10x1" pancake head woodscrews on 6" centers. Now you can install the panels. See panel installation on page 20.

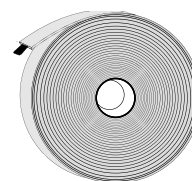


Preformed Valley

Offset Cleat

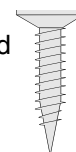


1/8"  
Pop Rivet



Butyl Tape

Pancake Head  
Screw  
#10x1"



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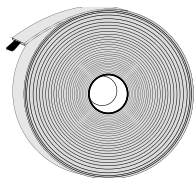
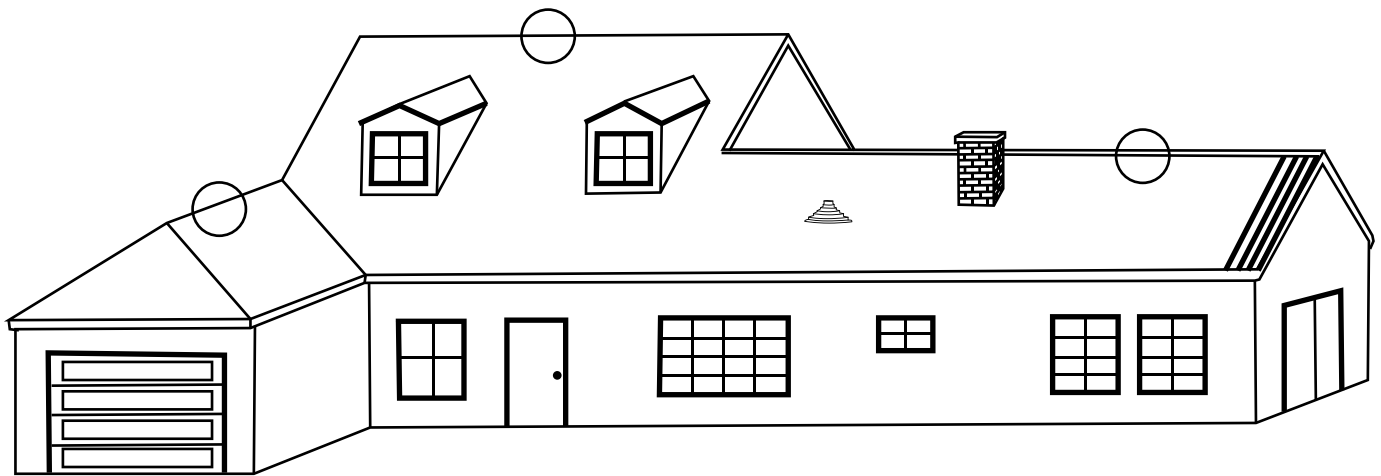
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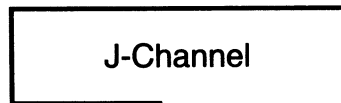
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## Vented Ridge Detail

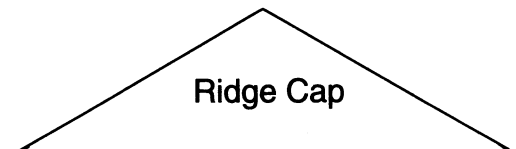
Installation of vented ridge has many different steps. Each step must be followed to secure a water tight application. STEP #1: Cut a slot in the ridge of the roof a maximum of 1" on either side of the center of the ridge. STEP #2: Notch or cut the Z-closure and place butyl tape top and bottom. Then fasten in place with #10x1" pancake head woodscrews. STEP #3: Place the J-channel with the short leg under the panels and the long leg over the top of the Z-closure and pop rivet the two together. STEP #4: Set the VEJS4 in the center of the ridge. Place the ridge cap over the VEJS4 and secure it with #9x2-1/2" woodfast screws, making sure that the screw is behind the Z-closure.



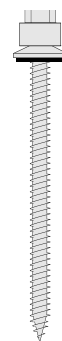
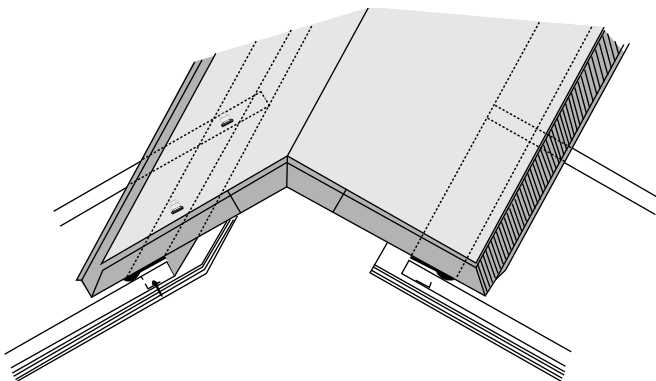
Butyl Tape



J-Channel

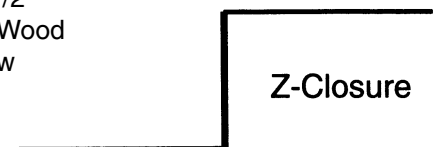
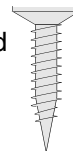


Ridge Cap



#9x2-1/2"  
Metal-to-Wood  
Screw

Pancake Head  
Screw  
#10x1"



Z-Closure

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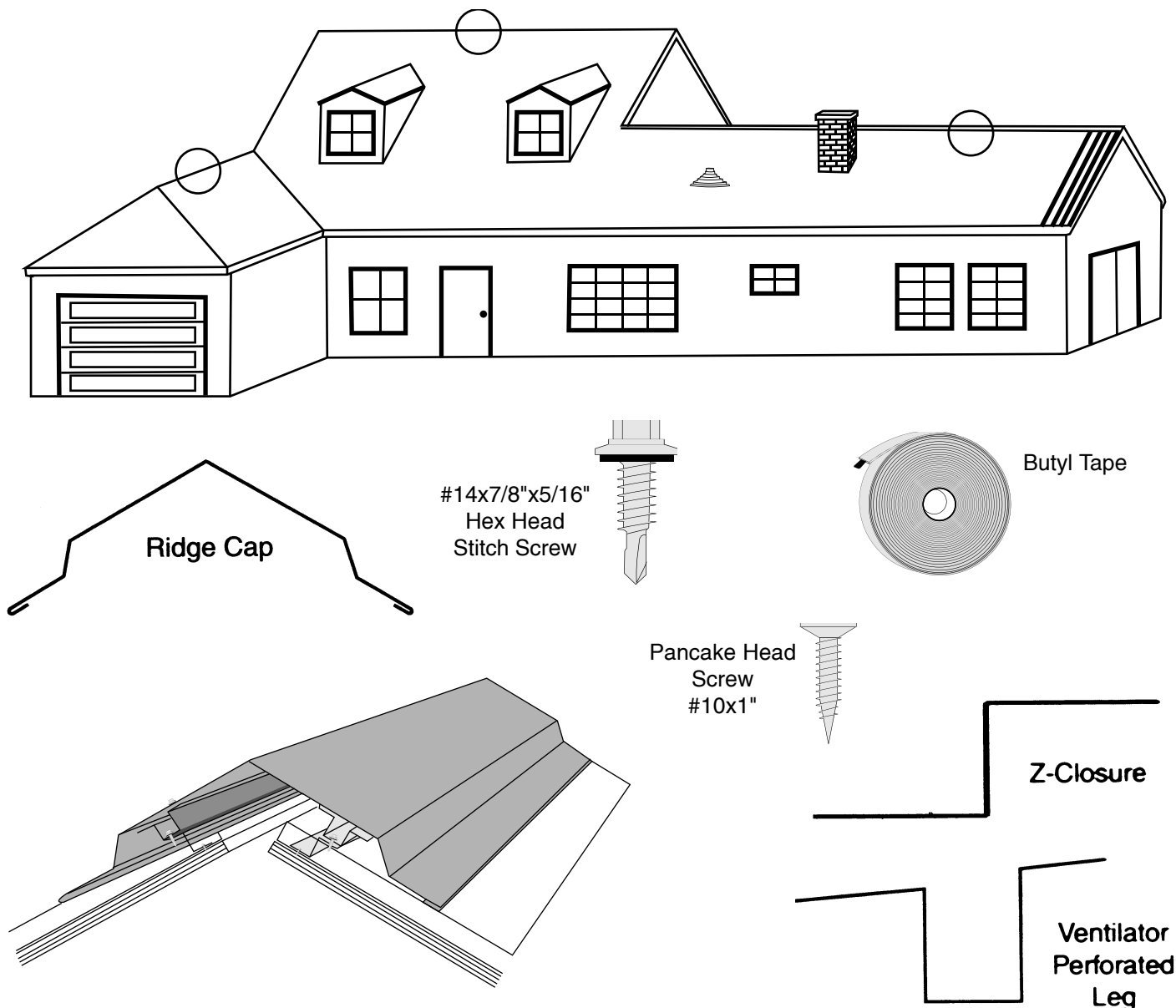
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## Ridge Cap with Ventilator Installation Detail

After all the roofing panels have been installed you can install the vented ridge flashing. Start by notching or cutting the Z-closure. Place butyl tape on the top and bottom. Then secure the Z-closure with #10x1" pancake head woodscrews. Seal the sides of the Z-closure with tube sealant. Now place the ventilator on top of the Z-closure with the perforated leg facing toward the center of the ridge. Secure it with #14x7/8"x5/16" stitch screws. Then place the ridge cap in the center of the ridge and secure it to the top of the top flange of the ventilator with #14x7/8"x5/16" stitch screws.



**TM-LOCK PANEL AVAILABLE IN 26 GAUGE PAINTED AND 26 & 29 GAUGE ACRYLIC GALVALUME**

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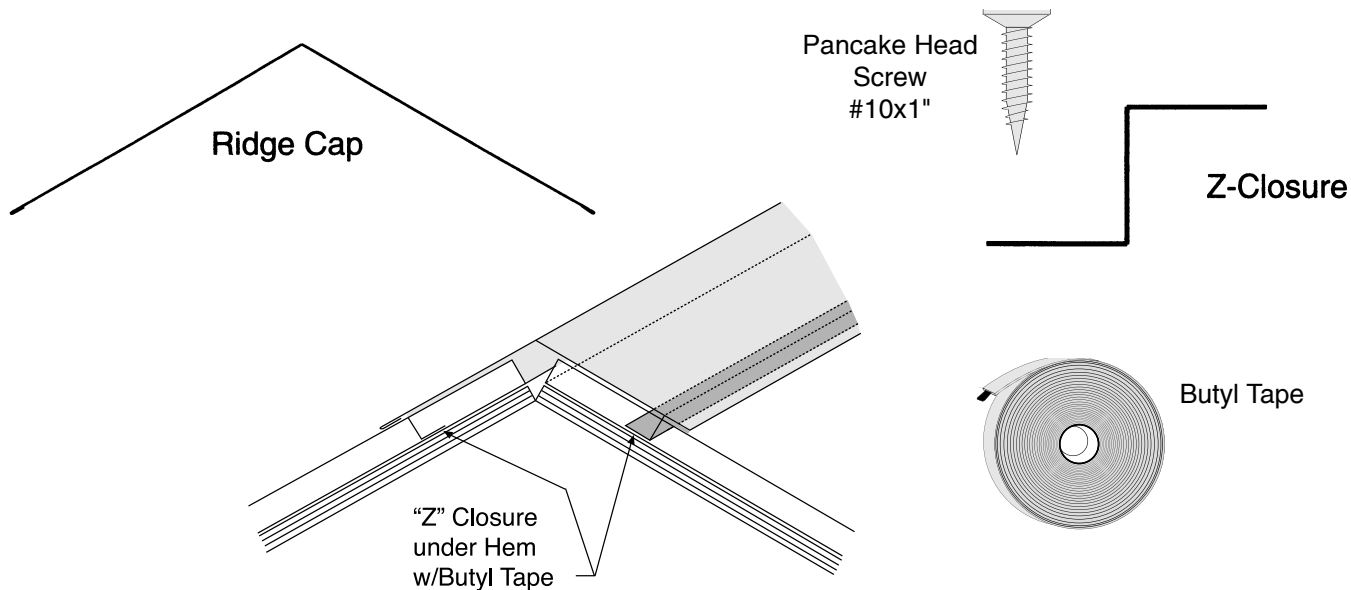
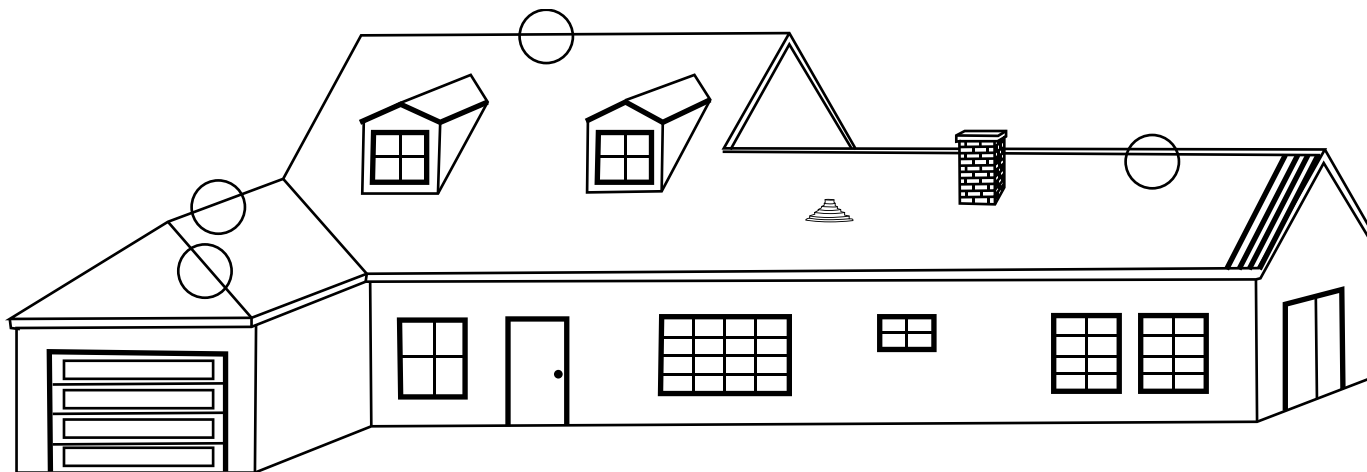
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## Hip / Ridge Detail

After all of the panels have been installed, you can now install the hip or ridge. Start by notching or cutting the Z-closure. Then place butyl tape on the top and bottom of the Z-closure. Then secure it in place with #10x1" pancake head woodscrews. Once the Z-closure is in place, caulk the sides at the ribs. Now you can install the ridge cap. Start by centering the ridge cap. Then secure it to the Z-closure using pop rivets. NOTE: Secure end laps by using tube sealant and pop rivets.



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## TERMS & CONDITIONS

### METAL ROOFING TERMS ARE STANDARD

#### Caution

Direct contact between pressure treated lumber and metal roofing must be avoided in order to prevent potential corrosion.

#### Critical Appearance Applications

The reverse roll coater provides precise application of the acrylic film, assuring uniform film thickness. However, uniform visual appearance of unpainted Galvalume sheet cannot be guaranteed. The normally occurring variations in surface appearance typical of all hot-dip Galvalume will still be present and will not be masked by the thin, clear acrylic film. If Galvalume visual appearance is critical, then prepainted Galvalume sheet should be ordered.

#### Wood deck

Must be minimum of 1/2" structural plywood or OSB. See Florida Product Approvals.

#### Job Site delivery available

Customer must have fork lift availability. Job site disclaimer must be completed to use this service.

#### Oil Canning

A certain amount of waviness, called oil canning, is inherent in products made from coiled metal. Job site conditions such as temperature variations, misaligned substrates and improper installation may aggravate the condition. Oil canning does not affect the structural integrity, or finish of the material and is not a cause for rejection. Advise your clients of oil canning prior to ordering.

#### Cancellations

Thompson will honor cancellation prior to manufacturing. Any order which has already been manufactured is the property of the purchaser.

#### Claims

All claims of shortage, damage, etc. must be made within 48 hours of the date of receipt. Claims must be accompanied by a copy of the bill of lading verified by the shipper which must indicate shortages or damages as received. Thompson can not honor shortage or damage claims on freight carriers unless the carrier's paperwork is duly noted.

#### Return Policy

All Thompson Panels orders are considered "special order products". Special order products can not be returned.

#### Warranted Products

Thompson Architectural Metals will be happy to provide you with a draft copy of our warranty for Acrylic Coated Galvalume or SMP painted products. Failure to request this draft will indicate your acceptance of the contents therein.

#### Indemnity

All prices and/or designs are subject to change without notice.

#### Safety

Thompson Architectural Metals recommends the compliance with the Florida Fall Protection Act. Please contact Thompson Architectural Metals if you have any questions.

#### Cleaning Painted Surfaces

Thompson Architectural Metals recommends that there be a systematic fresh water rinse maintenance program in effect in the areas of high salt concentration (such as adjacent to the seasonal and/or industrial atmospheres) so as to prevent the accumulation of concentrated mineral deposit. Cleaning will generally restore the appearance of buildings and render re-painting unnecessary. An occasional light cleaning will also help maintain an aesthetically pleasing appearance.

**Bleeding:** Filings from screw installations and cutting fragments of the panels must be cleared off of the panels to avoid rust marks or "bleeding" on the panels. Failure to comply with the above procedures relieves TAMCO of responsibility for any resulting damaged to or deterioration of the finish. This voids out any paint or finish warranty.

#### Disclaimer

While we make every attempt at accuracy, we are not responsible for typographical or printing errors.

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